

ROTARY FURNACE 2									
Date	Time	DC1 DP In. H ₂ O	DC2 DP In. H ₂ O	FAN Amps	INLET TEMP Deg F.	OUTLET TEMP Deg F.	PARTICULATE Picoamps	STACK ACFM	NAF DP In. H ₂ O
9/19/2013	10:58:26	0.00	7.09	256.00	201.00	183.00	15.70	62,120	0.87
9/19/2013	10:59:26	0.00	7.19	255.00	201.00	183.00	7.50	61,577	1.01
9/19/2013	11:00:26	0.00	7.03	255.00	201.00	184.00	15.50	61,628	1.03
9/19/2013	11:01:26	0.00	7.27	255.00	201.00	184.00	15.21	62,172	1.08
9/19/2013	11:02:26	0.00	7.06	251.00	201.00	184.00	11.11	62,511	1.08
9/19/2013	11:03:26	0.00	7.05	249.00	201.00	184.00	8.89	62,240	1.00
9/19/2013	11:04:26	0.00	7.20	253.00	200.00	184.00	11.25	62,012	0.99
9/19/2013	11:05:26	0.00	7.11	253.00	200.00	183.00	15.07	61,056	1.06
9/19/2013	11:06:26	0.00	7.14	252.00	199.00	183.00	9.43	61,735	1.08
9/19/2013	11:07:26	0.00	7.02	253.00	199.00	183.00	16.00	62,279	0.99
9/19/2013	11:08:26	0.00	6.91	255.00	198.00	183.00	11.15	62,052	1.11
9/19/2013	11:09:26	0.00	6.95	256.00	198.00	182.00	7.51	61,798	1.14
9/19/2013	11:10:26	0.00	7.09	257.00	197.00	182.00	16.28	61,730	1.18
9/19/2013	11:11:26	0.00	7.00	256.00	196.00	181.00	14.88	62,311	1.01
9/19/2013	11:12:26	0.00	6.89	254.00	196.00	181.00	14.69	62,446	1.13
9/19/2013	11:13:26	0.00	6.88	253.00	196.00	181.00	7.65	62,852	1.02
Run 1 Average		0.00	5.87	268.24	155.17	149.87	15.07	63,013	1.03
Begin Run 2 South Baghouse									
9/19/2013	12:05:26	0.00	5.08	268.00	155.00	152.00	13.80	63,605	1.24
9/19/2013	12:06:26	0.00	5.22	264.00	154.00	151.00	18.47	64,233	0.95
9/19/2013	12:07:26	0.00	5.39	270.00	152.00	150.00	17.46	63,248	0.96
9/19/2013	12:08:26	0.00	5.14	267.00	151.00	149.00	9.31	64,666	1.18
9/19/2013	12:09:26	0.00	5.25	272.00	150.00	148.00	18.18	63,618	1.03
9/19/2013	12:10:26	0.00	5.29	269.00	148.00	147.00	28.58	63,961	0.80
9/19/2013	12:11:26	0.00	5.23	268.00	147.00	146.00	10.19	63,814	1.07
9/19/2013	12:12:26	0.00	5.18	267.00	146.00	145.00	19.05	63,772	1.10
9/19/2013	12:13:26	0.00	5.33	273.00	145.00	145.00	19.18	62,345	1.15
9/19/2013	12:14:26	0.00	5.35	271.00	145.00	144.00	12.37	62,562	1.10
9/19/2013	12:15:26	0.00	5.22	274.00	144.00	143.00	15.02	62,522	1.00
9/19/2013	12:16:26	0.00	5.09	273.00	143.00	143.00	23.61	62,776	0.84
9/19/2013	12:17:26	0.00	5.19	270.00	143.00	142.00	21.22	63,562	1.07
9/19/2013	12:18:26	0.00	5.51	275.00	142.00	142.00	19.56	63,604	0.96
9/19/2013	12:19:26	0.00	5.31	275.00	142.00	141.00	14.95	63,351	0.90
9/19/2013	12:20:26	0.00	5.33	273.00	141.00	141.00	10.42	63,498	1.22
9/19/2013	12:21:26	0.00	5.30	270.00	141.00	140.00	15.80	63,583	0.99
9/19/2013	12:22:26	0.00	5.19	274.00	140.00	140.00	12.39	63,182	0.98
9/19/2013	12:23:26	0.00	5.03	271.00	140.00	140.00	17.61	64,153	1.04
9/19/2013	12:24:26	0.00	5.33	271.00	140.00	139.00	16.30	63,856	0.98
9/19/2013	12:25:26	0.00	5.37	275.00	139.00	139.00	11.90	62,528	1.27
9/19/2013	12:26:26	0.00	5.28	271.00	139.00	139.00	20.43	63,267	1.15
9/19/2013	12:27:26	0.00	5.16	271.00	139.00	139.00	14.55	63,350	0.88
9/19/2013	12:28:26	0.00	5.07	270.00	139.00	138.00	25.14	63,813	1.02
9/19/2013	12:29:26	0.00	5.02	274.00	138.00	138.00	14.20	63,539	1.25
9/19/2013	12:30:26	0.00	5.39	270.00	138.00	138.00	17.62	62,550	1.00
9/19/2013	12:31:26	0.00	5.35	271.00	138.00	138.00	12.01	63,434	0.98
9/19/2013	12:32:26	0.00	5.40	271.00	138.00	138.00	22.84	63,181	1.25
9/19/2013	12:33:26	0.00	5.18	272.00	138.00	138.00	11.14	62,150	1.05
9/19/2013	12:34:26	0.00	5.05	271.00	138.00	137.00	25.36	62,676	0.89
9/19/2013	12:35:26	0.00	5.28	274.00	138.00	137.00	14.11	61,920	1.23
9/19/2013	12:36:26	0.00	5.44	269.00	137.00	137.00	23.25	62,572	1.02
9/19/2013	12:37:26	0.00	5.38	271.00	137.00	137.00	10.49	63,202	1.07
9/19/2013	12:38:26	0.00	5.15	275.00	137.00	137.00	22.64	62,824	0.91
9/19/2013	12:39:26	0.00	5.12	271.00	137.00	137.00	21.11	63,706	1.05
9/19/2013	12:40:26	0.00	5.27	270.00	137.00	137.00	14.21	62,887	1.13
9/19/2013	12:41:26	0.00	5.41	273.00	137.00	137.00	17.44	62,362	1.05
9/19/2013	12:42:26	0.00	5.29	271.00	137.00	136.00	15.97	62,236	0.98
9/19/2013	12:43:26	0.00	5.05	266.00	137.00	136.00	15.14	62,488	0.99
9/19/2013	12:44:26	0.00	5.17	270.00	137.00	136.00	15.13	62,572	0.99

ROTARY FURNACE 2									
Date	Time	DC1 DP In. H ₂ O	DC2 DP In. H ₂ O	FAN Amps	INLET TEMP Deg F.	OUTLET TEMP Deg F.	PARTICULATE Picoamps	STACK ACFM	NAF DP In. H ₂ O
9/19/2013	12:45:26	0.00	5.42	274.00	137.00	136.00	15.84	63,096	0.91
9/19/2013	12:46:26	0.00	5.32	275.00	137.00	136.00	23.19	62,970	0.95
9/19/2013	12:47:26	0.00	5.19	271.00	137.00	136.00	14.29	62,299	1.13
9/19/2013	12:48:26	0.00	5.47	271.00	137.00	136.00	14.43	62,844	1.10
9/19/2013	12:49:26	0.00	5.22	275.00	137.00	136.00	15.81	62,341	1.14
9/19/2013	12:50:26	0.00	5.13	273.00	136.00	136.00	22.54	63,180	0.96
9/19/2013	12:51:26	0.00	5.31	271.00	136.00	136.00	22.74	63,054	1.03
9/19/2013	12:52:26	0.00	5.34	271.00	136.00	136.00	23.42	63,096	1.33
9/19/2013	12:53:26	0.00	5.26	274.00	136.00	136.00	13.76	63,348	0.86
9/19/2013	12:54:26	0.00	5.06	272.00	137.00	136.00	19.90	62,887	1.13
9/19/2013	12:55:26	0.00	5.44	273.00	137.00	136.00	30.34	62,425	1.39
9/19/2013	12:56:26	0.00	5.29	275.00	137.00	136.00	25.31	62,404	1.18
9/19/2013	12:57:26	0.00	5.07	277.00	136.00	136.00	14.66	62,508	1.25
9/19/2013	12:58:26	0.00	5.35	275.00	136.00	136.00	13.04	62,698	1.12
9/19/2013	12:59:26	0.00	5.28	275.00	136.00	136.00	17.97	62,865	1.07
9/19/2013	13:00:26	0.00	5.29	273.00	136.00	136.00	19.22	62,970	0.89
9/19/2013	13:01:26	0.00	5.21	273.00	136.00	135.00	19.42	62,886	0.75
9/19/2013	13:02:26	0.00	5.47	276.00	135.00	135.00	11.63	63,451	0.95
9/19/2013	13:03:26	0.00	5.32	278.00	135.00	135.00	19.91	62,969	1.13
9/19/2013	13:04:26	0.00	5.13	278.00	135.00	135.00	20.70	63,074	1.39
9/19/2013	13:05:26	0.00	5.09	278.00	135.00	135.00	12.66	63,032	1.01
9/19/2013	13:06:26	0.00	5.27	279.00	135.00	135.00	15.03	62,153	1.04
9/19/2013	13:07:26	0.00	5.26	273.00	135.00	135.00	17.46	62,677	1.09
9/19/2013	13:08:26	0.00	5.08	279.00	135.00	135.00	14.38	62,697	1.01
9/19/2013	13:09:26	0.00	5.45	276.00	135.00	135.00	21.24	61,964	0.92
9/19/2013	13:10:26	0.00	5.27	276.00	135.00	135.00	16.89	63,032	1.13
9/19/2013	13:11:26	0.00	5.03	278.00	135.00	135.00	9.25	62,990	1.11
9/19/2013	13:12:26	0.00	5.40	276.00	136.00	135.00	10.11	62,677	1.10
9/19/2013	13:13:26	0.00	5.39	275.00	136.00	135.00	19.32	63,493	1.16
9/19/2013	13:14:26	0.00	5.12	273.00	136.00	136.00	11.61	62,907	1.26
9/19/2013	13:15:26	0.00	5.38	276.00	136.00	136.00	14.96	63,285	0.98
9/19/2013	13:16:26	0.00	5.13	273.00	137.00	136.00	18.21	63,368	1.09
9/19/2013	13:17:26	0.00	5.05	262.00	137.00	136.00	13.56	62,320	1.19
9/19/2013	13:18:26	0.00	5.63	264.00	137.00	137.00	15.98	63,181	0.84
9/19/2013	13:19:26	0.00	5.27	259.00	137.00	137.00	9.54	63,328	1.02
9/19/2013	13:20:26	0.00	5.43	261.00	138.00	137.00	10.58	62,257	1.24
9/19/2013	13:21:26	0.00	5.24	259.00	138.00	137.00	12.68	61,963	0.81
9/19/2013	13:22:26	0.00	5.09	261.00	138.00	137.00	10.95	62,257	1.11
9/19/2013	13:23:26	0.00	5.15	266.00	138.00	138.00	13.36	62,929	0.92
9/19/2013	13:24:26	0.00	5.37	262.00	138.00	138.00	15.92	62,803	0.89
9/19/2013	13:25:26	0.00	5.24	263.00	138.00	138.00	11.08	63,666	0.90
9/19/2013	13:26:26	0.00	5.43	262.00	139.00	138.00	9.30	62,971	1.12
9/19/2013	13:27:26	0.00	5.32	260.00	139.00	138.00	17.69	62,740	0.84
9/19/2013	13:28:26	0.00	5.05	262.00	139.00	138.00	22.26	63,392	1.08
9/19/2013	13:29:26	0.00	5.37	257.00	139.00	139.00	11.18	62,127	0.98
9/19/2013	13:30:26	0.00	5.13	265.00	139.00	139.00	18.91	62,655	0.82
9/19/2013	13:31:26	0.00	5.26	264.00	139.00	139.00	18.12	62,823	1.06
9/19/2013	13:32:26	0.00	5.17	267.00	139.00	139.00	11.16	63,730	1.24
9/19/2013	13:33:26	0.00	5.39	260.00	139.00	139.00	15.18	61,748	1.09
9/19/2013	13:34:26	0.00	5.35	260.00	139.00	139.00	11.68	62,845	1.07
9/19/2013	13:35:26	0.00	5.15	262.00	139.00	139.00	10.44	62,002	0.89
9/19/2013	13:36:26	0.00	5.17	272.00	139.00	139.00	15.70	62,803	0.90
9/19/2013	13:37:26	0.00	5.35	272.00	139.00	139.00	16.05	62,928	0.96
9/19/2013	13:38:26	0.00	5.13	274.00	139.00	139.00	13.99	63,498	1.13
9/19/2013	13:39:26	0.00	5.39	270.00	139.00	139.00	9.82	63,035	0.93
9/19/2013	13:40:26	0.00	5.20	267.00	139.00	139.00	10.68	63,519	0.83
9/19/2013	13:41:26	0.00	5.24	272.00	139.00	139.00	14.87	62,296	0.92
9/19/2013	13:42:26	0.00	5.34	271.00	139.00	139.00	15.09	63,182	0.84

ROTARY FURNACE 2									
Date	Time	DC1 DP In. H ₂ O	DC2 DP In. H ₂ O	FAN Amps	INLET TEMP Deg F.	OUTLET TEMP Deg F.	PARTICULATE Picoamps	STACK ACFM	NAF DP In. H ₂ O
9/19/2013	13:43:26	0.00	5.22	271.00	139.00	139.00	7.67	62,866	0.88
9/19/2013	13:44:26	0.00	5.35	267.00	139.00	139.00	13.31	62,845	1.11
9/19/2013	13:45:26	0.00	5.35	273.00	139.00	139.00	8.18	63,224	0.72
9/19/2013	13:46:26	0.00	5.45	273.00	139.00	138.00	14.97	62,950	1.01
9/19/2013	13:47:26	0.00	5.23	275.00	139.00	138.00	17.97	62,845	0.93
9/19/2013	13:48:26	0.00	5.34	279.00	139.00	138.00	15.87	63,224	1.16
9/19/2013	13:49:26	0.00	5.03	275.00	139.00	138.00	14.62	62,340	1.03
9/19/2013	13:50:26	0.00	5.47	277.00	139.00	138.00	21.26	62,929	0.86
9/19/2013	13:51:26	0.00	5.26	281.00	139.00	138.00	15.09	62,698	1.10
9/19/2013	13:52:26	0.00	5.42	278.00	138.00	138.00	17.61	63,013	1.25
9/19/2013	13:53:26	0.00	5.28	274.00	138.00	138.00	18.71	62,130	1.08
9/19/2013	13:54:26	0.00	5.07	276.00	138.00	138.00	9.40	63,729	1.04
9/19/2013	13:55:26	0.00	5.33	283.00	138.00	138.00	17.10	62,781	1.00
9/19/2013	13:56:26	0.00	5.26	276.00	138.00	138.00	14.23	62,781	1.00
9/19/2013	13:57:26	0.00	5.37	276.00	137.00	138.00	14.31	62,003	1.03
9/19/2013	13:58:26	0.00	5.19	276.00	137.00	137.00	18.55	62,992	1.20
9/19/2013	13:59:26	0.00	5.40	281.00	137.00	137.00	13.66	62,046	0.87
9/19/2013	14:00:26	0.00	5.15	274.00	137.00	137.00	20.34	63,433	1.07
9/19/2013	14:01:26	0.00	5.46	278.00	137.00	137.00	9.19	62,844	1.10
9/19/2013	14:02:26	0.00	5.19	281.00	137.00	137.00	16.47	62,382	1.25
9/19/2013	14:03:26	0.00	5.34	281.00	137.00	137.00	11.17	62,572	1.11
9/19/2013	14:04:26	0.00	5.01	282.00	136.00	137.00	13.16	62,887	1.02
9/19/2013	14:05:26	0.00	5.33	276.00	136.00	137.00	18.88	63,055	1.10
9/19/2013	14:06:26	0.00	5.44	283.00	136.00	137.00	12.99	62,236	0.98
9/19/2013	14:07:26	0.00	5.25	278.00	136.00	137.00	9.55	63,518	0.80
9/19/2013	14:08:26	0.00	5.49	278.00	136.00	137.00	17.44	62,929	0.90
9/19/2013	14:09:26	0.00	5.24	277.00	136.00	136.00	13.60	62,782	1.18
9/19/2013	14:10:26	0.00	5.37	280.00	136.00	136.00	26.25	61,922	1.09
9/19/2013	14:11:26	0.00	5.16	285.00	137.00	137.00	17.46	63,328	1.17
9/19/2013	14:12:26	0.00	5.23	281.00	137.00	137.00	13.63	62,698	1.33
9/19/2013	14:13:26	0.00	5.30	276.00	138.00	137.00	10.79	63,391	1.11
9/19/2013	14:14:26	0.00	5.46	278.00	138.00	138.00	11.83	62,929	0.96
9/19/2013	14:15:26	0.00	5.23	278.00	138.00	138.00	9.62	63,708	1.02
9/19/2013	14:16:26	0.00	5.32	279.00	138.00	138.00	13.54	63,181	0.96
9/19/2013	14:17:26	0.00	5.12	279.00	138.00	138.00	13.60	63,624	1.00
9/19/2013	14:18:26	0.00	5.30	276.00	138.00	138.00	11.09	62,676	0.75
9/19/2013	14:19:26	0.00	5.07	281.00	138.00	138.00	9.67	63,098	1.40
9/19/2013	14:20:26	0.00	5.43	278.00	138.00	138.00	12.66	63,624	0.89
9/19/2013	14:21:26	0.00	5.12	279.00	138.00	138.00	15.37	63,434	0.95
9/19/2013	14:22:26	0.00	5.37	280.00	138.00	138.00	11.16	62,781	0.95
9/19/2013	14:23:26	0.00	5.15	280.00	137.00	138.00	20.64	63,771	1.04
9/19/2013	14:24:26	0.00	5.26	277.00	138.00	137.00	18.59	62,425	1.08
9/19/2013	14:25:26	0.00	5.09	282.00	138.00	138.00	18.65	63,224	0.89
9/19/2013	14:26:26	0.00	5.47	280.00	138.00	138.00	18.72	62,361	0.90
9/19/2013	14:27:26	0.00	5.33	280.00	138.00	138.00	13.61	62,950	0.92
9/19/2013	14:28:26	0.00	5.49	277.00	139.00	138.00	14.88	62,466	1.17
9/19/2013	14:29:26	0.00	5.47	273.00	141.00	139.00	17.60	62,212	0.99
9/19/2013	14:30:26	0.00	5.50	275.00	142.00	140.00	9.81	62,421	0.92
9/19/2013	14:31:26	0.00	5.49	278.00	144.00	141.00	23.33	62,441	0.91
9/19/2013	14:32:26	0.00	5.50	271.00	146.00	142.00	21.95	61,549	1.08
9/19/2013	14:33:26	0.00	5.80	279.00	147.00	143.00	19.49	61,715	1.25
9/19/2013	14:34:26	0.00	5.50	274.00	148.00	144.00	12.56	61,541	1.10
9/19/2013	14:35:26	0.00	5.66	275.00	150.00	145.00	12.86	63,176	0.94
9/19/2013	14:36:26	0.00	5.58	271.00	151.00	146.00	9.78	61,979	1.13
9/19/2013	14:37:26	0.00	5.62	268.00	152.00	147.00	10.77	61,996	0.79
9/19/2013	14:38:26	0.00	5.61	261.00	154.00	148.00	9.80	62,526	0.93
9/19/2013	14:39:26	0.00	5.56	259.00	155.00	149.00	12.92	62,007	1.05
9/19/2013	14:40:26	0.00	5.90	263.00	156.00	150.00	10.98	63,355	0.89

ROTARY FURNACE 2										
Date	Time	DC1 DP In. H ₂ O	DC2 DP In. H ₂ O	FAN Amps	INLET TEMP Deg F.	OUTLET TEMP Deg F.	PARTICULATE Picoamps	STACK ACFM	NAF DP In. H ₂ O	
9/19/2013	14:41:26	0.00	5.68	260.00	157.00	151.00	6.47	61,609	1.07	
9/19/2013	14:42:26	0.00	5.77	262.00	158.00	152.00	7.35	62,830	1.09	
9/19/2013	14:43:26	0.00	5.76	259.00	159.00	152.00	13.20	62,400	0.89	
9/19/2013	14:44:26	0.00	5.76	257.00	159.00	153.00	14.90	62,867	1.09	
9/19/2013	14:45:26	0.00	5.77	261.00	160.00	154.00	7.08	63,014	1.24	
9/19/2013	14:46:26	0.00	5.72	257.00	161.00	154.00	8.90	62,106	1.18	
9/19/2013	14:47:26	0.00	5.81	262.00	161.00	155.00	17.51	62,294	1.06	
9/19/2013	14:48:26	0.00	5.73	258.00	162.00	155.00	9.79	62,987	1.08	
9/19/2013	14:49:26	0.00	5.84	251.00	162.00	155.00	11.17	62,445	0.95	
9/19/2013	14:50:26	0.00	5.74	252.00	163.00	156.00	14.09	62,590	0.91	
9/19/2013	14:51:26	0.00	5.77	252.00	163.00	156.00	9.74	62,981	1.16	
9/19/2013	14:52:26	0.00	5.91	256.00	163.00	157.00	11.27	62,996	0.97	
9/19/2013	14:53:26	0.00	5.91	255.00	164.00	157.00	14.96	62,236	1.23	
9/19/2013	14:54:26	0.00	6.01	255.00	165.00	157.00	11.58	62,692	1.23	
9/19/2013	14:55:26	0.00	5.76	256.00	165.00	158.00	8.29	63,337	0.87	
9/19/2013	14:56:26	0.00	5.96	250.00	166.00	159.00	16.74	63,091	0.97	
9/19/2013	14:57:26	0.00	5.81	259.00	166.00	159.00	11.02	62,176	1.17	
9/19/2013	14:58:26	0.00	5.90	259.00	167.00	160.00	16.27	62,756	0.98	
9/19/2013	14:59:26	0.00	5.67	259.00	167.00	160.00	9.32	63,215	1.03	
9/19/2013	15:00:26	0.00	5.73	264.00	167.00	160.00	15.65	62,953	1.27	
9/19/2013	15:01:26	0.00	6.07	260.00	166.00	160.00	14.09	63,236	0.89	
9/19/2013	15:02:26	0.00	5.76	264.00	165.00	160.00	5.86	62,996	1.16	
9/19/2013	15:03:26	0.00	5.89	264.00	164.00	159.00	9.81	63,157	1.05	
9/19/2013	15:04:26	0.00	5.79	265.00	163.00	158.00	16.36	62,728	1.02	
9/19/2013	15:05:26	0.00	5.80	259.00	163.00	158.00	11.48	63,032	0.98	
9/19/2013	15:06:26	0.00	5.73	262.00	162.00	157.00	11.98	63,800	1.07	
9/19/2013	15:07:26	0.00	5.84	264.00	161.00	157.00	10.77	62,930	0.90	
9/19/2013	15:08:26	0.00	5.93	264.00	160.00	156.00	20.08	63,305	1.05	
9/19/2013	15:09:26	0.00	5.81	265.00	160.00	156.00	11.23	63,067	1.16	
9/19/2013	15:10:26	0.00	6.22	266.00	159.00	156.00	13.53	62,785	0.93	
9/19/2013	15:11:26	0.00	5.89	266.00	159.00	155.00	13.51	62,445	0.99	
9/19/2013	15:12:26	0.00	5.88	265.00	158.00	155.00	14.33	62,164	0.87	
9/19/2013	15:13:26	0.00	5.84	264.00	158.00	155.00	9.34	62,770	1.13	
9/19/2013	15:14:26	0.00	5.80	268.00	158.00	154.00	16.90	62,495	1.10	
Run 2 Average		0.00	5.39	270.42	143.41	141.86	15.03	62,878	1.04	

K004033

C123 (81-3-7-9)

ROTARY FURNACE 2

Date	Time	DC1 DP In. H ₂ O	DC2 DP In. H ₂ O	FAN AMPS Amps	INLET TEMP Deg F.	OUTLET TEMP Deg F.	PARTICULATE Picoamps	STACK CFM ACFM	NAF DP In. H ₂ O
Begin Run 3 South Baghouse									
9/20/2013	7:30:26	0.00	5.39	275.00	139.00	135.00	15.33	63,346.00	1.01
9/20/2013	7:31:26	0.00	5.04	273.00	140.00	136.00	22.41	62,950.00	1.14
9/20/2013	7:32:26	0.00	5.20	274.00	141.00	137.00	10.21	62,929.00	0.90
9/20/2013	7:33:26	0.00	5.31	273.00	142.00	138.00	11.79	62,530.00	1.50
9/20/2013	7:34:26	0.00	5.37	269.00	143.00	138.00	11.11	63,139.00	1.02
9/20/2013	7:35:26	0.00	5.36	273.00	144.00	139.00	12.25	63,414.00	1.04
9/20/2013	7:36:26	0.00	5.12	271.00	144.00	140.00	11.81	63,372.00	1.04
9/20/2013	7:37:26	0.00	5.30	268.00	145.00	141.00	16.28	63,012.00	0.97
9/20/2013	7:38:26	0.00	5.42	269.00	146.00	141.00	16.13	63,076.00	1.03
9/20/2013	7:39:26	0.00	5.12	267.00	146.00	142.00	8.72	64,516.00	0.98
9/20/2013	7:40:26	0.00	5.21	272.00	147.00	143.00	12.96	63,922.00	0.95
9/20/2013	7:41:26	0.00	5.25	269.00	147.00	143.00	11.47	62,967.00	1.14
9/20/2013	7:42:26	0.00	5.34	273.00	148.00	144.00	11.71	63,475.00	1.09
9/20/2013	7:43:26	0.00	5.38	273.00	148.00	144.00	9.58	63,241.00	1.16
9/20/2013	7:44:26	0.00	5.10	269.00	149.00	144.00	6.96	63,965.00	1.04
9/20/2013	7:45:26	0.00	5.22	267.00	149.00	145.00	16.95	64,305.00	1.35
9/20/2013	7:46:26	0.00	5.25	270.00	149.00	145.00	16.52	63,580.00	1.05
9/20/2013	7:47:26	0.00	5.31	266.00	149.00	145.00	12.28	62,963.00	1.23
9/20/2013	7:48:26	0.00	5.42	273.00	150.00	145.00	11.80	63,516.00	1.07
9/20/2013	7:49:26	0.00	5.07	265.00	150.00	146.00	13.52	64,347.00	1.10
9/20/2013	7:50:26	0.00	5.11	272.00	150.00	146.00	12.52	64,070.00	1.07
9/20/2013	7:51:26	0.00	5.41	268.00	150.00	146.00	17.26	63,771.00	0.85
9/20/2013	7:52:26	0.00	5.05	269.00	150.00	146.00	8.57	64,389.00	0.88
9/20/2013	7:53:26	0.00	5.16	269.00	150.00	146.00	5.56	63,110.00	1.25
9/20/2013	7:54:26	0.00	5.31	269.00	150.00	146.00	7.80	63,856.00	0.88
9/20/2013	7:55:26	0.00	5.60	264.00	150.00	146.00	15.24	63,664.00	0.86
9/20/2013	7:56:26	0.00	5.82	268.00	151.00	147.00	13.22	63,043.00	0.89
9/20/2013	7:57:26	0.00	5.85	267.00	152.00	147.00	11.25	61,740.00	0.98
9/20/2013	7:58:26	0.00	5.96	267.00	154.00	148.00	14.49	61,606.00	1.08
9/20/2013	7:59:26	0.00	6.04	264.00	156.00	150.00	9.54	62,260.00	0.93
9/20/2013	8:00:26	0.00	6.16	258.00	157.00	151.00	9.76	62,017.00	1.05
9/20/2013	8:01:26	0.00	6.19	258.00	158.00	152.00	13.48	62,420.00	0.98
9/20/2013	8:02:26	0.00	6.27	253.00	159.00	152.00	23.15	61,667.00	0.96
9/20/2013	8:03:26	0.00	6.45	261.00	160.00	153.00	11.90	62,997.00	1.09
9/20/2013	8:04:26	0.00	6.36	254.00	161.00	154.00	7.96	62,301.00	1.11
9/20/2013	8:05:26	0.00	6.53	253.00	162.00	154.00	9.69	61,781.00	1.30
9/20/2013	8:06:26	0.00	5.94	254.00	162.00	155.00	15.68	62,618.00	1.15
9/20/2013	8:07:26	0.00	5.56	256.00	163.00	155.00	11.07	63,008.00	1.15
9/20/2013	8:08:26	0.00	5.33	256.00	163.00	155.00	12.36	63,420.00	1.06
9/20/2013	8:09:26	0.00	6.40	256.00	163.00	156.00	9.38	62,396.00	1.38
9/20/2013	8:10:26	0.00	6.13	249.00	164.00	156.00	12.50	62,330.00	1.17
9/20/2013	8:11:26	0.00	5.74	254.00	165.00	157.00	9.17	63,778.00	1.10
9/20/2013	8:12:26	0.00	6.26	256.00	164.00	157.00	12.72	63,212.00	0.81
9/20/2013	8:13:26	0.00	6.25	259.00	162.00	156.00	8.87	62,763.00	0.94
9/20/2013	8:14:26	0.00	6.51	257.00	160.00	154.00	12.37	62,322.00	1.10
9/20/2013	8:15:26	0.00	6.61	261.00	159.00	153.00	5.65	62,587.00	1.02
9/20/2013	8:16:26	0.00	6.74	259.00	159.00	153.00	10.47	62,264.00	0.93
9/20/2013	8:17:26	0.00	6.81	262.00	159.00	153.00	8.19	62,177.00	0.99
9/20/2013	8:18:26	0.00	6.86	258.00	159.00	153.00	6.37	61,638.00	1.02
9/20/2013	8:19:26	0.00	7.13	259.00	160.00	153.00	9.01	61,854.00	1.08
9/20/2013	8:20:26	0.00	6.93	259.00	160.00	154.00	7.84	62,214.00	0.99
9/20/2013	8:21:26	0.00	7.05	267.00	161.00	154.00	8.41	62,041.00	0.92
9/20/2013	8:22:26	0.00	7.03	268.00	161.00	154.00	6.41	62,193.00	0.81
9/20/2013	8:23:26	0.00	7.07	266.00	162.00	155.00	5.91	61,104.00	1.05
9/20/2013	8:24:26	0.00	7.05	270.00	162.00	155.00	7.32	60,952.00	1.07

ROTARY FURNACE 2										
Date	Time	DC1 DP In. H ₂ O	DC2 DP In. H ₂ O	FAN AMPS Amps	INLET TEMP Deg F.	OUTLET TEMP Deg F.	PARTICULATE Picoamps	STACK CFM ACFM	NAF DP In. H ₂ O	
9/20/2013	8:25:26	0.00	7.17	264.00	162.00	155.00	13.96	61,017.00	0.76	
9/20/2013	8:26:26	0.00	7.32	266.00	163.00	156.00	7.49	61,289.00	1.12	
9/20/2013	8:27:26	0.00	7.17	261.00	163.00	156.00	8.17	61,094.00	0.91	
9/20/2013	8:28:26	0.00	7.30	262.00	163.00	156.00	6.75	61,701.00	1.02	
9/20/2013	8:29:26	0.00	7.30	264.00	164.00	157.00	7.51	61,215.00	0.97	
9/20/2013	8:30:26	0.00	7.34	262.00	164.00	157.00	6.88	60,347.00	1.03	
9/20/2013	8:31:26	0.00	7.39	261.00	164.00	157.00	17.71	61,215.00	0.86	
9/20/2013	8:32:26	0.00	7.39	268.00	165.00	157.00	10.27	61,193.00	0.88	
9/20/2013	8:33:26	0.00	7.47	268.00	165.00	157.00	11.03	61,932.00	0.95	
9/20/2013	8:34:26	0.00	7.43	265.00	165.00	158.00	8.45	61,793.00	1.26	
9/20/2013	8:35:26	0.00	7.47	263.00	165.00	158.00	10.58	61,010.00	1.16	
9/20/2013	8:36:26	0.00	7.43	263.00	166.00	158.00	9.21	61,793.00	0.92	
9/20/2013	8:37:26	0.00	7.49	265.00	166.00	158.00	11.56	60,553.00	1.21	
9/20/2013	8:38:26	0.00	7.50	268.00	166.00	158.00	7.50	60,379.00	1.17	
9/20/2013	8:39:26	0.00	7.50	263.00	166.00	158.00	11.88	60,749.00	1.18	
9/20/2013	8:40:26	0.00	7.48	261.00	166.00	158.00	8.92	60,749.00	1.15	
9/20/2013	8:41:26	0.00	7.55	259.00	167.00	159.00	7.03	61,391.00	1.11	
9/20/2013	8:42:26	0.00	7.63	261.00	167.00	159.00	10.25	60,672.00	1.14	
9/20/2013	8:43:26	0.00	7.44	263.00	167.00	159.00	10.68	60,215.00	1.14	
9/20/2013	8:44:26	0.00	7.64	264.00	167.00	159.00	7.55	61,348.00	0.91	
9/20/2013	8:45:26	0.00	7.51	260.00	167.00	159.00	10.95	62,241.00	0.95	
9/20/2013	8:46:26	0.00	7.62	261.00	166.00	159.00	8.98	61,391.00	1.30	
9/20/2013	8:47:26	0.00	7.78	264.00	165.00	158.00	12.06	61,292.00	1.04	
9/20/2013	8:48:26	0.00	7.46	264.00	164.00	158.00	14.85	60,814.00	1.18	
9/20/2013	8:49:26	0.00	7.92	265.00	163.00	157.00	9.52	60,825.00	1.27	
9/20/2013	8:50:26	0.00	7.53	262.00	162.00	156.00	12.11	60,965.00	1.18	
9/20/2013	8:51:26	0.00	7.61	266.00	161.00	156.00	11.92	61,420.00	0.82	
9/20/2013	8:52:26	0.00	7.61	266.00	161.00	155.00	6.59	60,562.00	1.15	
9/20/2013	8:53:26	0.00	7.61	261.00	160.00	155.00	6.85	60,259.00	0.91	
9/20/2013	8:54:26	0.00	7.75	265.00	160.00	155.00	11.12	61,298.00	1.04	
9/20/2013	8:55:26	0.00	7.68	267.00	159.00	154.00	13.86	60,334.00	1.04	
9/20/2013	8:56:26	0.00	7.69	268.00	159.00	154.00	5.94	60,464.00	0.92	
9/20/2013	8:57:26	0.00	7.63	267.00	159.00	154.00	15.62	60,594.00	0.95	
9/20/2013	8:58:26	0.00	7.70	261.00	159.00	154.00	11.80	60,118.00	0.93	
9/20/2013	8:59:26	0.00	7.60	261.00	158.00	154.00	8.38	60,269.00	0.98	
9/20/2013	9:00:26	0.00	7.73	263.00	158.00	153.00	6.48	59,783.00	1.04	
9/20/2013	9:01:26	0.00	7.69	265.00	158.00	153.00	6.16	61,163.00	1.06	
9/20/2013	9:02:26	0.00	7.74	264.00	158.00	153.00	6.66	60,128.00	1.07	
9/20/2013	9:03:26	0.00	8.44	265.00	158.00	153.00	9.04	60,149.00	1.34	
9/20/2013	9:04:26	0.00	7.77	266.00	157.00	153.00	13.86	61,078.00	1.02	
9/20/2013	9:05:26	0.00	7.78	258.00	157.00	153.00	10.20	60,646.00	0.96	
9/20/2013	9:06:26	0.00	7.76	257.00	157.00	152.00	11.46	60,633.00	1.00	
9/20/2013	9:07:26	0.00	7.76	257.00	156.00	152.00	13.40	60,870.00	0.97	
9/20/2013	9:08:26	0.00	7.87	259.00	156.00	152.00	14.34	60,223.00	1.06	
9/20/2013	9:09:26	0.00	7.74	254.00	156.00	151.00	12.79	60,727.00	0.97	
9/20/2013	9:10:26	0.00	8.13	250.00	155.00	151.00	6.92	59,588.00	1.25	
9/20/2013	9:11:26	0.00	7.76	255.00	155.00	151.00	7.69	60,512.00	1.16	
9/20/2013	9:12:26	0.00	7.72	259.00	155.00	151.00	9.37	60,061.00	1.06	
9/20/2013	9:13:26	0.00	7.72	255.00	154.00	151.00	5.77	60,620.00	1.09	
9/20/2013	9:14:26	0.00	7.78	258.00	154.00	150.00	6.15	60,928.00	1.07	
9/20/2013	9:15:26	0.00	7.80	263.00	154.00	150.00	5.40	60,306.00	1.07	
9/20/2013	9:16:26	0.00	7.78	257.00	154.00	150.00	8.95	60,006.00	0.87	
9/20/2013	9:17:26	0.00	7.91	256.00	154.00	150.00	12.89	60,542.00	1.06	
9/20/2013	9:18:26	0.00	7.71	256.00	154.00	150.00	7.05	60,692.00	0.90	
9/20/2013	9:19:26	0.00	7.78	253.00	154.00	150.00	6.15	60,048.00	1.12	
9/20/2013	9:20:26	0.00	7.77	257.00	154.00	150.00	7.08	60,392.00	0.78	
9/20/2013	9:21:26	0.00	7.81	257.00	154.00	150.00	10.09	59,769.00	1.02	
9/20/2013	9:22:26	0.00	7.83	254.00	154.00	150.00	11.20	60,113.00	1.08	

ROTARY FURNACE 2									
Date	Time	DC1 DP In. H ₂ O	DC2 DP In. H ₂ O	FAN AMPS Amps	INLET TEMP Deg F.	OUTLET TEMP Deg F.	PARTICULATE Picoamps	STACK CFM ACFM	NAF DP In. H ₂ O
9/20/2013	9:23:26	0.00	7.86	257.00	154.00	150.00	11.96	60,692.00	1.00
9/20/2013	9:24:26	0.00	7.86	256.00	154.00	150.00	10.38	61,015.00	0.97
9/20/2013	9:25:26	0.00	7.86	258.00	154.00	150.00	8.57	60,542.00	0.87
9/20/2013	9:26:26	0.00	8.05	257.00	154.00	150.00	11.36	60,026.00	1.01
9/20/2013	9:27:26	0.00	7.78	254.00	154.00	150.00	8.25	59,919.00	1.06
9/20/2013	9:28:26	0.00	7.86	266.00	154.00	150.00	12.08	60,242.00	1.10
9/20/2013	9:29:26	0.00	7.84	268.00	154.00	150.00	7.23	60,542.00	0.90
9/20/2013	9:30:26	0.00	7.94	265.00	154.00	150.00	12.16	60,650.00	0.90
9/20/2013	9:31:26	0.00	7.95	261.00	154.00	150.00	10.17	60,091.00	0.91
9/20/2013	9:32:26	0.00	7.95	266.00	154.00	150.00	18.83	59,790.00	0.99
9/20/2013	9:33:26	0.00	8.06	262.00	155.00	150.00	11.04	59,275.00	0.83
9/20/2013	9:34:26	0.00	8.12	262.00	156.00	151.00	10.01	59,222.00	0.93
9/20/2013	9:35:26	0.00	8.26	261.00	157.00	152.00	10.48	58,264.00	0.93
9/20/2013	9:36:26	0.00	8.36	265.00	161.00	153.00	11.56	58,467.00	1.04
9/20/2013	9:37:26	0.00	8.57	261.00	165.00	156.00	10.59	58,341.00	0.86
9/20/2013	9:38:26	0.00	8.66	260.00	169.00	158.00	11.70	58,704.00	0.91
9/20/2013	9:39:26	0.00	8.59	256.00	173.00	161.00	12.02	58,312.00	1.20
9/20/2013	9:40:26	0.00	9.18	257.00	178.00	164.00	6.26	58,089.00	1.09
9/20/2013	9:41:26	0.00	8.64	252.00	181.00	167.00	10.03	58,346.00	0.89
9/20/2013	9:42:26	0.00	8.60	253.00	185.00	169.00	12.62	59,041.00	0.99
9/20/2013	9:43:26	0.00	8.45	254.00	187.00	171.00	8.73	59,473.00	1.22
9/20/2013	9:44:26	0.00	8.59	255.00	188.00	173.00	8.71	59,126.00	1.06
9/20/2013	9:45:26	0.00	8.71	256.00	188.00	173.00	12.48	59,059.00	0.82
9/20/2013	9:46:26	0.00	8.69	255.00	189.00	174.00	6.16	60,224.00	0.93
9/20/2013	9:47:26	0.00	8.98	253.00	189.00	174.00	7.10	58,617.00	1.00
9/20/2013	9:48:26	0.00	8.63	253.00	189.00	175.00	7.91	58,621.00	0.99
9/20/2013	9:49:26	0.00	8.66	257.00	190.00	175.00	4.12	58,978.00	0.93
9/20/2013	9:50:26	0.00	8.58	257.00	190.00	176.00	16.16	60,526.00	0.77
9/20/2013	9:51:26	0.00	8.55	256.00	190.00	176.00	6.73	60,078.00	0.97
9/20/2013	9:52:26	0.00	8.55	256.00	191.00	176.00	9.81	59,183.00	1.04
9/20/2013	9:53:26	0.00	8.49	254.00	191.00	177.00	10.19	58,827.00	0.94
9/20/2013	9:54:26	0.00	8.59	252.00	191.00	177.00	7.91	58,918.00	1.02
9/20/2013	9:55:26	0.00	8.30	256.00	191.00	177.00	9.23	60,016.00	0.85
9/20/2013	9:56:26	0.00	8.35	261.00	190.00	177.00	15.75	59,725.00	1.11
9/20/2013	9:57:26	0.00	8.12	257.00	188.00	176.00	6.39	59,899.00	0.97
9/20/2013	9:58:26	0.00	8.14	258.00	187.00	175.00	20.68	60,923.00	1.08
9/20/2013	9:59:26	0.00	8.04	254.00	185.00	174.00	8.30	60,671.00	1.25
9/20/2013	10:00:26	0.00	7.91	262.00	183.00	173.00	5.69	60,352.00	1.03
9/20/2013	10:01:26	0.00	8.18	260.00	181.00	172.00	14.31	60,012.00	1.19
9/20/2013	10:02:26	0.00	7.90	257.00	179.00	170.00	12.53	60,222.00	1.24
9/20/2013	10:03:26	0.00	7.91	259.00	177.00	169.00	12.65	61,011.00	0.96
9/20/2013	10:04:26	0.00	7.81	257.00	175.00	168.00	6.84	59,787.00	1.00
9/20/2013	10:05:26	0.00	7.82	259.00	173.00	166.00	10.25	60,191.00	1.37
9/20/2013	10:06:26	0.00	7.91	263.00	171.00	165.00	8.77	61,481.00	0.99
9/20/2013	10:07:26	0.00	7.66	262.00	170.00	164.00	7.10	61,098.00	1.17
9/20/2013	10:08:26	0.00	7.76	262.00	168.00	162.00	6.56	60,923.00	1.02
9/20/2013	10:09:26	0.00	7.66	252.00	167.00	161.00	5.49	59,842.00	1.13
9/20/2013	10:10:26	0.00	7.70	252.00	166.00	160.00	10.74	60,924.00	1.15
9/20/2013	10:11:26	0.00	7.67	252.00	164.00	160.00	11.53	60,400.00	1.08
9/20/2013	10:12:26	0.00	7.65	254.00	163.00	159.00	7.52	60,738.00	0.99
9/20/2013	10:13:26	0.00	7.60	256.00	162.00	158.00	7.83	60,140.00	1.09
9/20/2013	10:14:26	0.00	7.60	257.00	162.00	157.00	10.64	60,476.00	1.03
9/20/2013	10:15:26	0.00	7.65	255.00	161.00	157.00	14.65	60,325.00	1.12
9/20/2013	10:16:26	0.00	7.52	253.00	160.00	156.00	9.09	60,596.00	1.20
9/20/2013	10:17:26	0.00	7.56	251.00	160.00	156.00	7.20	59,750.00	1.04
9/20/2013	10:18:26	0.00	7.47	252.00	160.00	155.00	8.29	60,736.00	1.30
9/20/2013	10:19:26	0.00	7.56	253.00	159.00	155.00	11.82	60,475.00	1.23
9/20/2013	10:20:26	0.00	7.40	258.00	159.00	155.00	10.74	60,801.00	1.14

ROTARY FURNACE 2									
Date	Time	DC1 DP In. H ₂ O	DC2 DP In. H ₂ O	FAN AMPS Amps	INLET TEMP Deg F.	OUTLET TEMP Deg F.	PARTICULATE Picoamps	STACK CFM ACFM	NAF DP In. H ₂ O
9/20/2013	10:21:26	0.00	7.46	256.00	158.00	154.00	12.31	60,702.00	0.99
9/20/2013	10:22:26	0.00	7.49	250.00	158.00	154.00	9.12	61,415.00	1.01
9/20/2013	10:23:26	0.00	7.43	248.00	157.00	153.00	13.05	60,236.00	0.84
9/20/2013	10:24:26	0.00	7.39	259.00	157.00	153.00	12.25	60,366.00	1.18
9/20/2013	10:25:26	0.00	7.25	256.00	157.00	153.00	11.04	60,581.00	1.26
9/20/2013	10:26:26	0.00	7.37	249.00	156.00	152.00	10.58	60,956.00	1.04
9/20/2013	10:27:26	0.00	7.27	254.00	156.00	152.00	9.70	60,978.00	0.91
9/20/2013	10:28:26	0.00	7.35	256.00	156.00	152.00	8.73	60,590.00	1.12
9/20/2013	10:29:26	0.00	7.31	256.00	156.00	152.00	6.45	61,300.00	0.82
9/20/2013	10:30:26	0.00	7.17	266.00	155.00	152.00	10.65	60,353.00	1.38
9/20/2013	10:31:26	0.00	7.29	262.00	155.00	151.00	10.37	60,986.00	0.88
9/20/2013	10:32:26	0.00	7.27	265.00	155.00	151.00	10.47	59,609.00	1.24
9/20/2013	10:33:26	0.00	7.24	265.00	155.00	151.00	9.88	60,943.00	0.97
9/20/2013	10:34:26	0.00	7.13	262.00	154.00	151.00	20.56	60,899.00	1.41
9/20/2013	10:35:26	0.00	7.19	267.00	154.00	150.00	8.55	60,435.00	1.09
9/20/2013	10:36:26	0.00	7.11	264.00	154.00	150.00	12.31	60,735.00	1.30
9/20/2013	10:37:26	0.00	7.09	263.00	154.00	150.00	14.01	60,714.00	1.22
9/20/2013	10:38:26	0.00	7.48	266.00	154.00	150.00	14.53	60,714.00	0.81
9/20/2013	10:39:26	0.00	7.01	261.00	154.00	150.00	8.75	60,435.00	1.07
Run 3 Average		0.00	7.25	260.74	161.62	155.24	10.39	61,069	1.04

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H. KRAMER & CO.
Furnace Charge Report

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FCHARGE1B

Heat No.: R007149 Charged On: 09/16/2013 Furnace: Poured On: 09/17/2013
P-Number: 58275 Melter: 0165 PACHECO Poured: 0338 NAVA Tuesday
Series: 81 FE.65 Sample Temp.: 2102 Pour Temp.: 2026
Scrap Inspected ?Y F/C Cleaned ?N Molds Cleaned ?N Ladle Cleaned ?Y Hopper OK ?Y
Charge Start: 09/16/2013 04:15:00 PM Finish: 09/16/2013 12:00:00 AM Supv: AP Knockout OK ?Y
Refine/Phos'z Start: 09/17/2013 03:45:00 AM Finish: 09/17/2013 04:05:00 AM Supv: SC Conveyor OK ?Y
Pour Start: 09/17/2013 08:50:00 AM Finish: 09/17/2013 01:00:00 PM Supv: SR

Notes: 81-3-7-9 Avg. Charge Rate: 3,368 lb/hr.
Soda Ash: 500
Borate: 1000
Pea Coal: 500 + 200

*** INGOT - OUT ***

Ingot#	Classif.	Description	Quantity
123	1200-1	81-3-7-9 INGOT	69,270
Total ---->			69,270

*** Other - OUT ***

Total ----> 0

*** BY-PRODUCTS - OUT ***

Classif.	Description	Cu%	Metal%	Weight
17R	RED BRASS SKIMMINGS/SPATTERS			915
16A	O.O. FURNACE SLAG			3,492

*** MATERIALS CHARGED ***

1000-2	B102245	BD	UNSHIPABLE PHOSPHOR COPPER	150	CUT
1000-2 TOTAL =>				150	
12B	111036	01	HEATER CORE RADIATORS	1,143	
12B	111036	01	HEATER CORE RADIATORS	368	
12B TOTAL =>				1,511	
12BRX	111071	01	RADIATOR BRICKS	4,943	
12BRX	111071	01	RADIATOR BRICKS	4,661	
12BRX	111071	01	RADIATOR BRICKS	5,258	
12BRX	111071	01	RADIATOR BRICKS	4,353	
12BRX	111071	01	RADIATOR BRICKS	4,843	
12BRX	111071	01	RADIATOR BRICKS	4,894	
12BRX	111071	01	RADIATOR BRICKS	4,581	
12BRX	111071	01	RADIATOR BRICKS	4,779	
12BRX	111071	01	RADIATOR BRICKS	4,941	
12BRX TOTAL =>				43,253	
17R	K004029	BY	81-3-7-9 SKIMMINGS/SPATTERS	1,375	
17R TOTAL =>				1,375	
18	110503	06	RANGE LEAD	209	CUT
18	110877	01	LEAD SCRAP	337	CUT
18 TOTAL =>				546	
2	111024	01	#2 COPPER	2,718	
2	111024	01	#2 COPPER	2,516	

**** SUMMARY INFORMATION ****

Ingot Out :		
D-24 Other Out :	Total Out :	Recovery%:

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Furnace Charge Report

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FCHARGE1B

Heat No.: R007149 Charged On: 09/16/2013 Furnace: Poured On: 09/17/2013
 P-Number: 58275 Melter: 0165 PACHECO Pours: 0338 NAVA Tuesday
 Series: 81 FE.65 Sample Temp.: 2102 Pour Temp.: 2026
 Scrap Inspected ?Y F/C Cleaned ?N Molds Cleaned ?N Ladle Cleaned ?Y Hopper OK ?Y
 Charge Start: 09/16/2013 04:15:00 PM Finish: 09/16/2013 12:00:00 AM Supv: AP Knockout OK ?Y
 Refine/Phos'z Start: 09/17/2013 03:45:00 AM Finish: 09/17/2013 04:05:00 AM Supv: SC Conveyor OK ?Y
 Pour Start: 09/17/2013 08:50:00 AM Finish: 09/17/2013 01:00:00 PM Supv: SR

Notes: 81-3-7-9 Avg. Charge Rate: 3,368 lb/hr.
 Soda Ash: 500
 Borate: 1000
 Pea Coal: 500 + 200

Total ----> 69,270

*** BY-PRODUCTS - OUT ***

Total ----> 0

Classif.	Description	Cu%	Metal?	Weight
17R	RED BRASS SKIMMINGS/SPATTERS	915		
16A	O.O. FURNACE SLAG	3,492		
2	111024 01 #2 COPPER			2,568
		2	TOTAL =>	7,802
21P	111023 01 COPPER CLAD ZINC PENNIES			403 CUT
		21P	TOTAL =>	403
4B	110817 01 MIX BRASS SOLIDS S/A RED			5,803
4B	110817 01 MIX BRASS SOLIDS S/A RED			1,638
4B	110599 02 MIXED SEMI & RED BRASS S/A RB			3,745
4B	111077 03 SEMI RED BRASS SOLIDS			2,548 CUT
		4B	TOTAL =>	13,734
4D	110774 05 ELEC BRASS W/ FE ATT. S/A SIL			3,837
		4D	TOTAL =>	3,837
8D	110478 01 CONTAMINATED BRASS			4,152
8D	111048 03 60%70/30 AND 40% 9010 BRASS C			2,167 CUT
		8D	TOTAL =>	6,319
8E	111059 04 HEAT EXCHANGERS			327
		8E	TOTAL =>	327
9A	110624 12 YLW BORS S/A COMP TURNS			1,578
		9A	TOTAL =>	1,578
		Total ---->		80,835

**** SUMMARY INFORMATION ****

Ingot Out :	69,270	Total Out :	69,270	Recovery%:	85.69 %
Other Out :	0				D-25

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Furnace Charge Report

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FCHARGE1B

Heat No.: R007150 Charged On: 09/17/2013 Furnace: Poured On: 09/18/2013
P-Number: 58276 Melter: 0165 FACHECO Pours: 0338 NAVA Wednesday
Series: 81 FE.65 Sample Temp.: 2028 Pour Temp.: 1967
Scrap Inspected ?Y F/C Cleaned ?Y Molds Cleaned ?N Ladle Cleaned ?Y Hopper OK ?Y
Charge Start: 09/17/2013 01:20:00 PM Finish: 09/18/2013 12:15:00 AM Supv: AP Knockout OK ?Y
Refine/Phos'z Start: 09/18/2013 02:55:00 AM Finish: 09/18/2013 02:55:00 AM Supv: SC Conveyor OK ?Y
Pour Start: 09/18/2013 08:10:00 AM Finish: 09/18/2013 12:00:00 AM Supv: SR

Notes: 81-3-7-9 (Fe<0.65) Avg. Charge Rate: 3,745 lb/hr.
Borate: 1700
Soda Ash: 500
Pea Coal: 500

*** INGOT - OUT ***

Ingot#	Classif.	Description	Quantity
123	1200-1	81-3-7-9 INGOT	81,700
Total ---->			81,700

*** Other - OUT ***

17C	17C	FURNACE RUN-OUT	5,428
Total ---->			5,428

*** BY-PRODUCTS - OUT ***

Classif.	Description	Cu%	Metal%	Weight
17R	RED BRASS SKIMMINGS/SPATTERS			1,161
16A	O.O. FURNACE SLAG			5,093

*** MATERIALS CHARGED ***

1000-2	B102245	BD	UNSHIPABLE PHOSPHOR COPPER	97	CUT	
				1000-2	TOTAL =>	97
1010-1	111090	01	SPECIAL HIGH GRADE ZINC SLABS	1,234	CUT	
				1010-1	TOTAL =>	1,234
12	111063	02	RADIATORS BALES	6,702		
12	111063	02	RADIATORS BALES	6,364		
12	111063	02	RADIATORS BALES	954		
12	111062	01	RADIATORS BALES	5,086		
12	111076	01	RADIATORS BALES	5,080		
12	111076	01	RADIATORS BALES	6,438		
12	111011	08	RADIATORS BALES	428		
12	111011	08	RADIATORS BALES	534		
12	111058	01	RADIATORS BALES	2,940		
				12	TOTAL =>	34,526
12B	111036	01	HEATER CORE RADIATORS	697		
12B	111036	01	HEATER CORE RADIATORS	950		
				12B	TOTAL =>	1,647
12BRX	111083	01	RADIATOR BRICKS	1,763		
12BRX	111083	01	RADIATOR BRICKS	718		
12BRX	111083	01	RADIATOR BRICKS	558		
12BRX	111083	01	RADIATOR BRICKS	382		

**** SUMMARY INFORMATION ****

Ingot Out :		
D-26 Other Out :	Total Out :	Recovery%:

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Furnace Charge Report

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FCHARGE1B

Heat No.: R007150 Charged On: 09/17/2013 Furnace: Poured On: 09/18/2013
P-Number: 58276 Melter: 0165 PACHECO Pours: 0338 NAVA Wednesday
Series: 81 FE.65 Sample Temp.: 2028 Pour Temp.: 1967
Scrap Inspected ?Y F/C Cleaned ?Y Molds Cleaned ?N Ladle Cleaned ?Y Hopper OK ?Y
Charge Start: 09/17/2013 01:20:00 PM Finish: 09/18/2013 12:15:00 AM Supv: AP Knockout OK ?Y
Refine/Phos'z Start: 09/18/2013 02:55:00 AM Finish: 09/18/2013 02:55:00 AM Supv: SC Conveyor OK ?Y
Pour Start: 09/18/2013 08:10:00 AM Finish: 09/18/2013 12:00:00 AM Supv: SR

Notes: 81-3-7-9 (Fe<0.65) Avg. Charge Rate: 3,745 lb/hr.
Borate: 1700
Soda Ash: 500
Pea Coal: 500

Total ----> 81,700

*** BY-PRODUCTS - OUT ***

Total ----> 5,428

Classif.	Description	Cu%	Metal%	Weight
17R	RED BRASS SKIMMINGS/SPATTERS	1,161		
16A	O.O. FURNACE SLAG	5,093		
12BRX	111083 01 RADIATOR BRICKS			1,075
12BRX	111083 01 RADIATOR BRICKS			1,082
	12BRX TOTAL =>			5,578
17R	R007149 BY 81-3-7-9 SKIMMINGS/SPATTERS			915
	17R TOTAL =>			915
2	111057 03 #2 COPPER			1,650
2	111024 01 #2 COPPER			2,548
2	111024 01 #2 COPPER			2,306
2	111057 03 #2 COPPER			2,475
	2 TOTAL =>			8,979
4B	111082 01 SEMI RED BRASS SOLIDS			2,315 CUT
4B	111082 01 SEMI RED BRASS SOLIDS			3,032 CUT
	4B TOTAL =>			5,347
4D	111076 05 ELECTRICAL BRASS			444
	4D TOTAL =>			444
4M	111076 06 CLEAN METER BRASS SHELLS			175
4M	110614 01 CLEAN METER BRASS SHELLS			3,430
4M	110614 01 CLEAN METER BRASS SHELLS			4,431
4M	110614 01 CLEAN METER BRASS SHELLS			3,380
4M	110614 01 CLEAN METER BRASS SHELLS			3,953
4M	110614 01 CLEAN METER BRASS SHELLS			1,398
4M	111082 02 CLEAN METER BRASS SHELLS			3,049
4M	111074 15 CLEAN METER BRASS SHELLS			1,497 CUT
	4M TOTAL =>			21,313
8D	110917 09 CONTAMINATED BRASS HIGH GRADE			4,963

**** SUMMARY INFORMATION ****

Ingot Out :		
Other Out :	Total Out :	Recovery%:
		D-27

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Furnace Charge Report

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FCHARGE1B

Heat No.: R007150 Charged On: 09/17/2013 Furnace: Poured On: 09/18/2013
 F-Number: 58276 Melter: 0165 PACHECO Pourer: 0338 NAVA Wednesday
 Series: 81 FE.65 Sample Temp.: 2028 Pour Temp.: 1967
 Scrap Inspected ? **Y** F/C Cleaned ? **Y** Molds Cleaned ? **N** Ladle Cleaned ? **Y** Hopper OK ? **Y**
 Charge Start: 09/17/2013 01:20:00 PM Finish: 09/18/2013 12:15:00 AM Supv: AP Knockout OK ? **Y**
 Refine/Phos'z Start: 09/18/2013 02:55:00 AM Finish: 09/18/2013 02:55:00 AM Supv: SC Conveyor OK ? **Y**
 Pour Start: 09/18/2013 08:10:00 AM Finish: 09/19/2013 12:00:00 AM Supv: SR

Notes: 81-3-7-9 (Fe<0.65) Avg. Charge Rate: 3,745 lb/hr.
 Borate: 1700
 Soda Ash: 500
 Pea Coal: 500

Total ----> 81,700

*** BY-PRODUCTS - OUT ***

Total ----> 5,428

Classif.	Description	Cu%	Metal%	Weight
17R	RED BRASS SKIMMINGS/SPATTERS	1,161		
16A	O.O. FURNACE SLAG	5,093		
8D	111054 02 MXD BRASS AND ZINCY BRZ PUNCHI			3,486 CUT
	8D	TOTAL =>		8,449
9A	110664 02 CONTAMINATED RED AND YELLOW BO			1,352
	9A	TOTAL =>		1,352
	Total ---->			89,881

**** SUMMARY INFORMATION ****

Ingot Out :	81,700	Total Out :	87,128	Recovery%:	96.93 %
D-28 Other Out :	5,428				

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Furnace Charge Report

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FCHARGE1B

Heat No.: K004032 Charged On: 09/18/2013 Furnace: Poured On: 09/19/2013
P-Number: 58279 Melter: 0200 HUGHES Pourer: 0250 CRISLER Thursday
Series: 81 .65FE Sample Temp.: 0 Pour Temp.: 0
Scrap Inspected ? Y F/C Cleaned ? N Molds Cleaned ? N Ladle Cleaned ? Y Hopper OK ? Y
Charge Start: 09/18/2013 08:00:00 PM Finish: 09/19/2013 03:45:00 AM Supv: AP Knockout OK ? Y
Refine/Phos'z Start: 09/19/2013 06:25:00 AM Finish: 09/19/2013 08:25:00 AM Supv: SC Conveyor OK ? Y
Pour Start: 09/19/2013 10:55:00 AM Finish: 09/19/2013 03:35:00 PM Supv: SK

Notes: 81-3-7-9 Avg. Charge Rate: 5,349 lb/hr.
Soda Ash: 600
Borate1000
Pea Coal: 700
Approx 7500# surplus of ingots.
(R7151: approx 7500# deficit of ingots)

*** INGOT - OUT ***

Ingot#	Classif.	Description	Quantity
123	1200-1	81-3-7-9 INGOT	122,918
			Total ----> 122,918

*** Other - OUT ***

Total ----> 0

*** BY-PRODUCTS - OUT ***

Classif.	Description	Cu%	Metals	Weight
17R	RED BRASS SKIMMINGS/SPATTERS			1,459
16A	O.O. FURNACE SLAG			7,915

*** MATERIALS CHARGED ***

1000-2	B102245	BD	UNSHIPABLE PROSPHOR COPPER	335	CUT
				1000-2	TOTAL => 335
11D	111087	03	SILICON BRONZE SOLIDS	1,186	
11D	111087	03	SILICON BRONZE SOLIDS	1,508	
				11D	TOTAL => 2,694
12	111004	04	RADIATORS BALES	6,523	
12	111074	04	RADIATORS BALES	572	
12	111092	01	RADIATORS BALES	3,309	
12	111087	04	RADIATORS BALES	7,436	
12	111087	04	RADIATORS BALES	2,183	
12	111087	04	RADIATORS BALES	3,588	
12	111087	04	RADIATORS BALES	5,032	
12	111087	04	RADIATORS BALES	1,102	
12	111074	04	RADIATORS BALES	917	
12	111017	01	RADIATORS BALES	7,895	
12	111033	01	RADIATORS BALES	4,531	
12	111077	07	RADIATORS BALES	3,448	
12	111018	02	RADIATORS BALES	5,581	
12	111025	01	RADIATORS BALES	4,636	
12	111025	01	RADIATORS BALES	4,411	
12	111025	01	RADIATORS BALES	3,534	
12	111025	01	RADIATORS BALES	5,500	

**** SUMMARY INFORMATION ****

Ingot Out :		
Other Out :	Total Out :	Recovery%:
		D-29

09/20/2013
12:09:31

H. KRAMER & CO.
Furnace Charge Report

Page: 2 of 3
FCHARGE1B

Heat No.: K004032 Charged On: 09/18/2013 Furnace: Poured On: 09/19/2013
P-Number: 58279 Melter: 0200 HUGHES Pourer: 0250 CRISLER Thursday
Series: 81 .65FE Sample Temp.: 0 Pour Temp.: 0
Scrap Inspected ?Y F/C Cleaned ?N Molds Cleaned ?N Ladle Cleaned ?Y Hopper OK ?Y
Charge Start: 09/18/2013 08:00:00 PM Finish: 09/19/2013 03:45:00 AM Supv: AP Knockout OK ?Y
Refine/Phos'z Start: 09/19/2013 06:25:00 AM Finish: 09/19/2013 08:25:00 AM Supv: SC Conveyor OK ?Y
Pour Start: 09/19/2013 10:55:00 AM Finish: 09/19/2013 03:35:00 PM Supv: SK

Notes: 81-3-7-9 Avg. Charge Rate: 5,349 lb/hr.
Soda Ash: 600
Boratel000
Pea Coal: 700
Approx 7500# surplus of ingots.
(R7151: approx 7500# deficit of ingots)

Total ----> 122,918

*** BY-PRODUCTS -- OUT ***

Total ----> 0

Classif.	Description	Cu%	Metal%	Weight
17R	RED BRASS SKIMMINGS/SPATTERS	1,459		
16A	O.O. FURNACE SLAG	7,915		
12	111025 01 RADIATORS BALES			4,980
	12	TOTAL =>		75,178
12B	111078 01 HEATER CORE RADIATORS			2,993
	12B	TOTAL =>		2,993
12D	110839 03 70/30 SOLDERED RADIATOR TUBES			2,650
	12D	TOTAL =>		2,650
17C	R007150 RO OUR OWN LARGE UNCUT SPILLS			1,570
17C	R007150 RO OUR OWN LARGE UNCUT SPILLS			3,858
	17C	TOTAL =>		5,428
17R	R007150 BY 81-3-7-9 SKIMMINGS/SPATTERS			1,161
17R	K004031 BY 85-5-5-5 SKIMMINGS/SPATTERS			1,527
	17R	TOTAL =>		2,688
18	111089 03 LEAD SCRAP			886 CUT
	18	TOTAL =>		886
2	111055 09 #2 COPPER			2,913
2	111055 08 ENAMEL STRIP WIRE			1,318
	2	TOTAL =>		4,231
28R	T001266 TR RED BRASS TRIMS, SAMPLES, BARS			2,893
	28R	TOTAL =>		2,893
28Z	T001269 TR LADLE CLEAN UP			94
	28Z	TOTAL =>		94
2D	111059 01 COPPER TURNINGS			1,854

**** SUMMARY INFORMATION ****

D-30	Ingot Out :		
	Other Out :	Total Out :	Recovery%:

09/20/2013
12:09:31

H. KRAMER & CO.
Furnace Charge Report

Page: 3 of 3
FCHARGE1B

Heat No.: K004032 Charged On: 09/18/2013 Furnace: Poured On: 09/19/2013
P-Number: 58279 Melter: 0200 HUGHES Pourer: 0250 CRISLER Thursday
Series: 81 .65FE Sample Temp.: 0 Pour Temp.: 0
Scrap Inspected ?Y F/C Cleaned ?N Molds Cleaned ?N Ladle Cleaned ?Y Hopper OK ?Y
Charge Start: 09/18/2013 08:00:00 PM Finish: 09/19/2013 03:45:00 AM Supv: AP Knockout OK ?Y
Refine/Phos'z Start: 09/19/2013 06:25:00 AM Finish: 09/19/2013 08:25:00 AM Supv: SC Conveyor OK ?Y
Pour Start: 09/19/2013 10:55:00 AM Finish: 09/19/2013 03:35:00 PM Supv: SK

Notes: 81-3-7-9 Avg. Charge Rate: 5,349 lb/hr.
Soda Ash: 600
Boratel000
Pea Coal: 700
Approx 7500# surplus of ingots.
(R7151: approx 7500# deficit of ingots)

Total ----> 122,918

*** BY-PRODUCTS - OUT ***

Total ----> 0

Classif.	Description	Cu%	Metal%	Weight
17R	RED BRASS SKIMMINGS/SPATTERS	1,459		
16A	O.O. FURNACE SLAG	7,915		
2D	111059 01 COPPER TURNINGS			1,132
	2D	TOTAL =>		2,986
4B	111089 01 SEMI RED BRASS SOLIDS			3,613
4B	111085 03 SEMI RED BRASS SOLIDS			6,099
4B	111089 01 SEMI RED BRASS SOLIDS			3,611
4B	111089 01 SEMI RED BRASS SOLIDS			3,667
	4B	TOTAL =>		16,990
4M	111082 02 CLEAN METER BRASS SHELLS			2,479
4M	111082 02 CLEAN METER BRASS SHELLS			2,286
	4M	TOTAL =>		4,765
8D	109848 02 90/10 & 70/30 BRASS SHELLS W/			3,582
	8D	TOTAL =>		3,582
	Total ---->			128,393

**** SUMMARY INFORMATION ****

Ingot Out :	122,918	Total Out :	122,918	Recovery%:	95.73 %
Other Out :	0				D-31

09/23/2013
10:51:31

H. KRAMER & CO.
Furnace Charge Report

Page 1 of 3
FCHARGE1B

Heat No.: K004033 Charged On: 09/19/2013 Furnace: Poured On: 09/20/2013
 P-Number: 58280 Melter: 0200 HUGHES Pourer: Friday
 Series: 81 .65FE Sample Temp.: 0 Pour Temp.: 0
 Scrap Inspected ?Y F/C Cleaned ?N Molds Cleaned ?N Ladle Cleaned ?Y Hopper OK ?Y
 Charge Start: 09/19/2013 04:10:00 PM Finish: 09/20/2013 01:45:00 AM Supv: APSC Knockout OK ?Y
 Refine/Phos'z Start: 09/20/2013 04:35:00 AM Finish: 09/20/2013 05:45:00 AM Supv: SC Conveyor OK ?Y
 Pour Start: 09/20/2013 09:40:00 AM Finish: 09/20/2013 02:20:00 PM Supv: SK

Notes: ACTUATOR FAILED TO TURN OFF WHILE POURING S/T, HAD TO MOVE Avg. Charge Rate: 4,759 lb/hr.
 LEVER BY HAND AND THIS CAUSED US TO POUR A LITTLE MORE THAN 5K
 S/T REQUIRED.

Soda Ash: 600
 Borate: 1200
 Pea Coal:

*** INGOT - OUT ***

Ingot#	Classif.	Description	Quantity
123	1200-1	81-3-7-9 INGOT	104,817
123S	1200-1	81-3-7-9 INGOT	8,026
			Total ----> 112,843

*** BY-PRODUCTS - OUT ***

Classif.	Description	Cu#	Metals	Weight
17R	RED BRASS SKIMMINGS/SPATTERS			1,815
16A	O.O. FURNACE SLAG			7,737
				Total ----> 0

*** MATERIALS CHARGED ***

1000-2	B102245	BD	UNSHIPABLE PHOSPHOR COPPER	300	CUT
				1000-2	TOTAL => 300
11D	111087	03	SILICON BRONZE SOLIDS	998	
				11D	TOTAL => 998
11P	110866	01	876 SILICON BRASS BORINGS	675	
11P	110866	01	876 SILICON BRASS BORINGS	677	
				11P	TOTAL => 1,352
12	111094	04	RADIATORS BALES	1,792	
12	111062	01	RADIATORS BALES	4,248	
12	111062	01	RADIATORS BALES	3,048	
12	111062	01	RADIATORS BALES	4,582	
12	111062	01	RADIATORS BALES	5,302	
12	111062	01	RADIATORS BALES	3,867	
12	111062	01	RADIATORS BALES	3,639	
12	111062	01	RADIATORS BALES	4,183	
12	111033	01	RADIATORS BALES	3,824	
12	111017	01	RADIATORS BALES	7,567	
12	111017	01	RADIATORS BALES	7,027	
12	111017	01	RADIATORS BALES	3,851	
12	111017	01	RADIATORS BALES	7,610	

**** SUMMARY INFORMATION ****

D-32 Ingot Out :		
D-32 Other Out :	Total Out :	Recovery%:

09/23/2013
10:51:31

H. KRAMER & CO.
Furnace Charge Report

Page: 2 of 3
FCHARGE1B

Heat No.: K004033 Charged On: 09/19/2013 Furnace: Poured On: 09/20/2013
P-Number: 58280 Melter: 0200 HUGHES Pourer: Friday
Series: 81 .65FE Sample Temp.: 0 Pour Temp.: 0
Scrap Inspected ? Y F/C Cleaned ? N Molds Cleaned ? N Ladle Cleaned ? Y Hopper OK ? Y
Charge Start: 09/19/2013 04:10:00 PM Finish: 09/20/2013 01:45:00 AM Supv: APSC Knockout OK ? Y
Refine/Phos'z Start: 09/20/2013 04:35:00 AM Finish: 09/20/2013 05:45:00 AM Supv: SC Conveyor OK ? Y
Pour Start: 09/20/2013 09:40:00 AM Finish: 09/20/2013 02:20:00 PM Supv: SK

Notes: ACTUATOR FAILED TO TURN OFF WHILE POURING S/T, HAD TO MOVE LEVER BY HAND AND THIS CAUSED US TO POUR A LITTLE MORE THAN 5K S/T REQUIRED. Avg. Charge Rate: 4,759 lb/hr.

Soda Ash: 600
Borate: 1200
Pea Coal:

Total ----> 112,843

*** BY-PRODUCTS - OUT ***

Total ----> 0

Classif.	Description	Cu%	Metal%	Weight
17R	RED BRASS SKIMMINGS/SPATTERS	1,815		
16A	O.O. FURNACE SLAG	7,737		
12	111097 01 RADIATORS BALES			3,854
12	111033 01 RADIATORS BALES			7,140
12	111005 03 RADIATORS BALES			2,385
	12	TOTAL =>		73,919
12B	111000 01 HEATER CORE RADIATORS			1,846
12B	111092 03 HEATER CORE RADIATORS			643
	12B	TOTAL =>		2,489
17R	K004032 BY 81-3-7-9 SKIMMINGS/SPATTERS			1,459
	17R	TOTAL =>		1,459
2	111055 09 #2 COPPER			2,477
	2	TOTAL =>		2,477
2B	111006 03 LITE COPPER			355
2B	111006 03 LITE COPPER			606
2B	111006 03 LITE COPPER			1,198
2B	111006 03 LITE COPPER			903
	2B	TOTAL =>		3,262
2J	111040 03 7026 CU NI TINNED PLTD)			3,110
	2J	TOTAL =>		3,110
4B	111077 03 SEMI RED BRASS SOLIDS			2,487
4B	111092 07 SEMI RED BRASS SOLIDS			3,143
4B	111074 05 MXD SEMI AND METER BRASS SOLI			2,704
4B	111100 06 MIXED CU AND BRASS			2,876

**** SUMMARY INFORMATION ****

Ingot Out :			
Other Out :	Total Out :	Recovery%:	D-33

09/23/2013
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H. KRAMER & CO.
Furnace Charge Report

Page: 3 of 3
FCHARGE1B

Heat No.: K004033 Charged On: 09/19/2013 Furnace: Poured On: 09/20/2013
P-Number: 58280 Melter: 0200 HUGHES Pourer: Friday
Series: B1 .65FE Sample Temp.: 0 Pour Temp.: 0
Scrap Inspected ?Y F/C Cleaned ?N Molds Cleaned ?N Ladle Cleaned ?Y Hopper OK ?Y
Charge Start: 09/19/2013 04:10:00 PM Finish: 09/20/2013 01:45:00 AM Supv: APSC Knockout OK ?Y
Refine/Phos'z Start: 09/20/2013 04:35:00 AM Finish: 09/20/2013 05:45:00 AM Supv: SC Conveyor OK ?Y
Pour Start: 09/20/2013 09:40:00 AM Finish: 09/20/2013 02:20:00 PM Supv: SK

Notes: ACTUATOR FAILED TO TURN OFF WHILE POURING S/T, HAD TO MOVE LEVER BY HAND AND THIS CAUSED US TO POUR A LITTLE MORE THAN 5K S/T REQUIRED. Avg. Charge Rate: 4,759 lb/hr.

Soda Ash: 600
Borate: 1200
Pea Coal:

Total ----> 112,843

*** BY-PRODUCTS - OUT ***

Total ----> 0

Classif.	Description	Cu%	Metal%	Weight
17R	RED BRASS SKIMMINGS/SPATTERS	1,815		
16A	O.O. FURNACE SLAG	7,737		
	4B	TOTAL =>		11,210
4D	111094 10 ELECTRICAL BRASS			1,842
	4D	TOTAL =>		1,842
4M	111094 03 CLEAN METER BRASS SHELLS			1,872
4M	111094 03 CLEAN METER BRASS SHELLS			1,237
4M	111082 02 CLEAN METER BRASS SHELLS			2,302
4M	111094 03 CLEAN METER BRASS SHELLS			2,580
	4M	TOTAL =>		7,991
8	111057 05 YELLOW BRASS SOLIDS			3,829
	8	TOTAL =>		3,829
	Total ---->			114,238

**** SUMMARY INFORMATION ****

Ingot Out :	112,843	Total Out :	112,843	Recovery%:	98.77 %
D-34 Other Out :	0				

2010		1A	1E	1S	2	2A	2B	2C
Class Chemistry		1	1E	1S	2	2A	2B	2C
Copper		100.00	100.00	100.00	100.00	95.00	100.00	98.00
Tin								0.50
Lead								0.50
Zinc						5.00		
Nickel								
Manganese								
Aluminum								
Silicon								
Phosphorus								0.50
Antimony								
Cobalt								
Bismuth								
Strontium								
Lithium								
Magnesium								
Chromium								

Class Chemistry	2DB	2E	EF	2G	2H	2J	2K
Copper	97.00	99.00	98.00	98.00	93.25	95.75	97.00
Tin	3.00				0.50		
Lead					0.50		
Zinc						0.50	
Nickel					0.50	3.00	1.50
Manganese					0.25		
Aluminum							
Silicon						0.75	
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	2L	2P	3T	2W	2X	3	4
Copper	98.20	94.00	89.00	98.00	99.50	100.00	92.90
Ti					0.50		3.25
Lead	0.80						5.00
Zinc							5.50
Nickel							0.35
Manganese							
Aluminum							
Silicon							
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	4A	4B	4C	4D	4E	4F	4G
Copper	84.15	77.50	77.50	87.50	88.70	88.70	88.50
Tin	4.00	2.50	3.00	2.00	3.50	3.50	5.00
Lead	5.00	7.50	8.00	3.00	3.75	3.75	
Zinc	6.50	10.00	10.00	7.00	3.75	3.75	3.00
Nickel	0.35	0.40	0.50	0.50	0.30	0.30	0.50
Manganese							
Aluminum							
Silver							
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	4H	4J	4K	4M	4S	5	5A
Copper	50.50	90.50	90.50	82.50	85.50	83.50	83.50
Tin	5.00	5.00	5.00	3.00	3.00	7.00	7.00
Lead				6.00	6.00	7.00	7.00
Zinc	4.00	4.00	4.00	8.00	7.00	2.00	2.00
Nickel	0.50	0.50	0.50	0.50	0.50	0.50	0.50
Manganese							
Aluminum							
Silicon							
Phosphorus							
Antimony							
Cobalt							
Bismuth	2.00	2.00	2.00	1.50			
Selenium	0.50	0.50	0.50				
Lithium							
Magnesium							
Chromium							

Class Chemistry	8B	5C	5D	6	6A	8E	7
Copper	75.00	75.00	82.70	75.25	84.00	74.00	88.50
Ti	9.00	9.00	9.00	4.50	5.00	4.50	7.50
Lead	11.00	11.00	7.00	19.00	28.00	19.00	1.00
Zinc	1.50	1.50	1.50	1.00	1.00	1.00	2.50
Nickel	9.50	0.50	0.50	1.00	1.00	1.00	0.50
Manganese							
Aluminum							
Silicon							
Phosphorus							
Antimony			0.20	0.25	1.00	0.5	
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	7A	7B	7B510	7B511	7B519	7B521	7B524
Copper	90.00	94.05	94.70	84.40	93.90	91.50	89.90
Tin	6.00	5.00	5.25	4.60	6.00	8.00	10.00
Lead	1.00	0.00	0.00	0.00	0.00	0.00	0.00
Zinc	2.50	0.00	0.00	0.00	0.00	0.00	0.00
Nickel	0.50	0.05	0.05	0.05	0.05	0.05	0.05
Manganese							
Aluminum							
Silicon							
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	7C	7D	7E	7F	7G	7H	8
Copper	92.90	90.70	91.90	91.90	85.95	80.00	64.00
Tin	4.00	5.00	18.00	18.00	11.00	20.00	0.25
Lead	1.00	1.25			0.50		2.00
Zinc	2.00	3.00			2.00		33.00
Nickel	0.05	0.50	0.10	0.10	0.50		0.25
Manganese							
Aluminum							
Silicon							
Phosphorus	0.05		0.02	0.02	0.05		
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	8A	8B	8C	8D	8E	8F	8G
Copper	75.50	70.00	69.50	61.50	85.00	81.00	71.25
Tin	2.00		0.50	1.00			
Lead	7.00						
Zinc	15.50	30.00	33.00	17.00	15.00	15.00	28.50
Nickel	0.50			0.50			0.25
Manganese							
Aluminum							
Silicon							
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	8H	8J	8K	8L	8M	8N	8P
Copper	64.00	61.00	81.50	87.00	87.50	84.00	79.00
Tin	1.00	0.25	0.50	3.50	1.00	0.50	1.00
Lead	3.00	3.00	3.00		1.00	0.50	
Zinc	22.00	33.75	15.00	9.50	10.00		29.00
Nickel	0.05				0.50		
Manganese							
Aluminum							
Silicon							
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	8Q	SR	8S	8T	8U	8VN	9
Copper	82.00	64.00	72.00	66.00	59.00	70.00	59.00
Tin		1.00	1.00		0.25		0.70
Lead		2.00	2.00				2.00
Zinc		32.00	24.00	36.00	29.00	29.00	22.00
Nickel	3.50	0.50	0.50		0.25	1.00	0.50
Manganese	14.00						
Aluminum							
Silicon							
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class/Chemistry	9A	5C	10	10A	10B	10C	11
Cobalt	60.00	62.00	58.00	73.00	60.00	72.70	88.00
Ti	0.70	0.25	1.00		0.75		
Lead	2.00	2.50			0.20		
Zinc	30.00	45.00	29.50	25.00	35.00	24.00	
Nickel	0.50	0.25					2.50
Manganese							0.50
Aluminum		0.25		2.00		3.00	9.00
Silicon							
Phosphorus							
Antimony							
Cobalt						0.30	
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	11A	11B	11C	11D	11E	11F	11G
Copper	89.00	62.00	60.00	95.00	98.00	61.00	61.25
Tin		0.50	0.50			0.25	0.25
Lead		0.10	0.10			1.25	1.25
Zinc		35.00	35.00		8.00	33.25	33.00
Nickel	2.50	0.20	0.50			0.25	0.25
Manganese	0.50	0.50	0.50	1.00	0.50	2.00	3.00
Aluminum	8.00	1.50	1.00				
Silicon				4.00	3.50	1.00	1.00
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	11H	11J	11K	11M	11N	11P	12
Copper	91.00	68.50	68.50	81.50	84.00	82.00	71.00
Tin							2.50
Lead							8.00
Zinc	9.00	9.00	9.00			14.00	10.00
Nickel	15.00	15.00	15.00	3.50	3.50		0.60
Manganese				1.00	0.50		
Aluminum	6.00	7.50	7.50	9.00	6.00		
Silicon	2.00					4.00	
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	12A	12B	12BRX	12C	12D	12E	12F
Copper	79.00	55.00	70.00	79.00	64.00	78.00	60.00
Flu	2.50	3.50	2.50	2.50	3.00	2.00	2.00
Lead	6.00	30.00	9.00	9.00	9.00	5.00	6.75
Zinc	12.00	10.00	10.00	10.00	25.00	15.00	9.50
Nickel	0.50	0.50	0.50	0.50			0.50
Manganese							
Aluminum							
Silicon							
Prochlorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	14	14A	14B	14D	14E	14F w/NL	15
Copper	31.00		31.50	33	38.50	15.75	58.00
Tin							2.50
Lead							4.50
Zinc							10.00
Nickel	65.00	99.00	65.00	47	66.00	83.00	15.00
Manganese	0.75		0.50	0.5	1.00	0.50	
Aluminum					2.00		
Silicon			0.25	0.25			
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	15A	15B	15C	15D	15E	15F	15G	15H	15I	15J	15K	15L	15M	15N	15O	15P	15Q	15R	15S	15T	15U	15V	15W	15X	15Y	15Z	
Copper	68.00	65.00	69.50	68.50	79.50	79.50																					
Tin		2.50																									
Lead	2.90	2.50																									
Zinc	25.00	15.00																									
Nickel	15.00	15.00	30.00	30.00	20.00	20.00																					
Manganese			0.50	0.50	0.50	0.50																					
Aluminum																											
Silicon																											
Phosphorus																											
Antimony																											
Cobalt																											
Bismuth																											
Selenium																											
Lithium																											
Magnesium																											
Chromium																											

Class Chemistry	15ET	15F	15H	15G	15S	16	18P
Copper	89.50	88.00	94.75	89.25	83.00	17.90	64.00
Tin		2.50			5.00	0.90	3.20
Lead						1.29	5.00
Zinc						2.45	0.00
Nickel	10.00	9.50	5.00	10.00	16.00	0.13	0.50
Manganese	0.50		0.25	0.75		0.03	
Aluminum							
Silicon							
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	17	17C	17L	17LE	18	18	18	18	18
Copper	88.70	88.70	88.70	88.70	88.70	88.70	88.70	88.70	88.70
Tin	3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50
Lead	4.32	3.75	3.75	3.75	3.75	3.75	3.75	3.75	3.75
Zinc	8.21	3.75	3.75	3.75	3.75	3.75	3.75	3.75	3.75
Nickel	0.44	0.30	0.30	0.30	0.30	0.30	0.30	0.30	0.30
Manganese									
Aluminum	0.10								
Silicon									
Phosphorus									
Antimony									
Cobalt									
Bismuth									
Selenium									
Lithium									
Magnesium									
Chromium									

Class Chemistry	20	21	22	23	24	25	25A
Copper			25.00	3.50			25.00
Tin		2.00		89.00	99.00		
Lead		3.00	75.00				
Zinc	96.00	95.00					
Nickel							
Manganese						99.00	75.00
Aluminum	4.00						
Silicon							
Phosphorus							
Antimony				7.50			
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	26	27	27A	28A	28B	28C	28H
Copper				95.00	93.00	90.00	80.00
Iron	55.00			4.50	1.00		5.00
Lead	37.00			0.50	4.00		1.00
Zinc					4.00		2.50
Nickel							0.50
Manganese							
Aluminum							
Silicon							
Phosphorus							
Vanadium							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	28I	28M	28N	28P	28S	28X	28Y
Copper	63.50	62.00	69.00	83.00	87.50	17.00	17.00
Tin	7.00	0.50	2.50	4.00		0.90	0.90
Lead	7.00	0.10	4.50	6.00		1.29	1.29
Zinc	2.00	35.00	10.00	7.00	8.00	2.45	2.45
Nickel	0.50	0.20	15.00			0.13	0.13
Manganese		0.50			0.50		0.03
Aluminum		1.50					
Silicon					4.00		
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	28Z	30	30A	30B	30C	30L	31
Copper	17.60	68.00	82.00	81.00	81.00	82.90	80.00
Tin	0.90	4.00	3.75	2.75	2.75	3.25	10.00
Lead	1.25	3.00	6.00	7.25	7.25	5.00	
Zinc	2.45	3.00	7.00	6.50	8.50	8.50	
Nickel	0.13		0.50	0.50	0.50	0.35	
Manganese	0.02						
Aluminum							
Silicon							
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Carbonium							

Class Chemistry	1000-1	1000-2	1000-6	1000-7	1000-9	1000-12	1000-15
Copper		85.00	85.00	55.00	85.00	70.00	
Tin							
Lead							
Zinc							
Nickel							
Manganese						30.00	100.00
Aluminum							
Silicon							
Phosphorus	100.00	15.00	15.00	15.00	15.00		
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	1000-23	1000-25	1000-28A	1000-29	1000-30	1000-32	1000-45
Copper	100.00	90.00	85.00	80.00	70.00		
Tin							
Lead							
Zinc							
Nickel							100.00
Manganese							
Aluminum							
Silver		10.00	15.00	30.00	30.00	100.00	
Phosphorus							
Antimony							
Calcium							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							

Class Chemistry	1000-45	1000-47	1000-49	1000-54	1000-56	1000-64	1000-65
Copper	50.00	50.00	30.00		80.00	79.50	79.50
Tin							
Lead							
Zinc							
Nickel	50.00	50.00	70.00			7.00	4.50
Manganese							13.75
Aluminum						3.60	
Silicon							
Phosphorus							
Antimony							
Cobalt							
Bismuth							
Selenium							
Lithium					100.00		
Magnesium					20.00	10.00	5.25
Chromium							

Class Chemistry	1000-69	1000-69A	1000-70	1000-72	1000-73	1000-74	1000-74A
Copper	95.00	98.50					98.00
Tin							
Lead							
Zinc							
Nickel							
Manganese							
Aluminum							
Silicon							
Phosphorus							
Antimony				100.00			
Cobalt					100.00	66.50	
Bismuth						34.00	
Selenium							2.00
Lithium							
Magnesium	5.00	1.50	100.00				
Chromium							

Class Chemistry	1000-74B	1000-76	1010-1	1010-2	1010-6	1010-6A	1010-6B
Copper							
Tin							
Lead			100.00				
Zinc				100.00		100.00	100.00
Nickel							
Manganese							
Aluminum							
Silicon							
Phosphorus							
Antimony							
Cobalt							
Bismuth	100.00						
Selenium							
Lithium		100.00					
Magnesium							
Chromium							

Class	Chemistry	1050-7	1030-1	1050-2	1050-1	1050-3	1110-10	1110-20
Copper					3.50	3.50		
Tin		100.00			89.00	89.00		
Lead			100.00					
Zinc				100.00				
Nickel								
Manganese							100.00	
Aluminum								100.00
Silicon								
Phosphorus								
Antimony					7.50	7.50		
Cobalt								
Bismuth								
Selenium								
Lithium								
Magnesium								
Chromium								

Class Chemistry	120.1	120-1A	120-1B	120.1
Copper	100.00	100.00	100.00	VARIES
TiC				
Lead				
Zinc				
Nickel				
Manganese				
Aluminum				
Silicon				
Phosphorus				
Antimony				
Cobalt				
Bismuth				
Selenium				
Lithium				
Magnesium				
Chromium				

Class Chemistry	1010-9	1010-11	1020-1	1020-2	1020-3	1020-5	1020-5
Copper					5.00		
Tin			100.00	100.00	95.00		100.00
Lead							
Zinc	100.00	100.00					
Nickel							
Manganese							
Aluminum							
Silicon							
Phosphorus							
Asimony						100	
Cobalt							
Bismuth							
Selenium							
Lithium							
Magnesium							
Chromium							



APPENDIXE

H. Kramer & Company: Chicago, IL
North and South Baghouse Stacks
Test Dates: 9/17 - 9/20/13

Calibration Data

**APEX INSTRUMENTS METHOD 5 PRE-TEST CONSOLE CALIBRATION
USING CALIBRATED CRITICAL ORIFICES
5-POINT ENGLISH UNITS**

Meter Console Information	
Console Model Number	MC522
Console Serial Number	809024
DGM Model Number	MS4
DGM Serial Number	OGM 1502218

Calibration Conditions			
Date	Time	11-Dec-12	11:00
Barometric Pressure		29.3	in Hg
Theoretical Critical Vacuum ¹		13.8	in Hg
Calibration Technician		B. Crane	

Factors/Conversions		
Std Temp	52.8	°F
Std Press	29.92	in Hg
K _c	17.647	cc/min Hg

¹For valid test results, the Actual Vacuum should be 1 to 2 in. Hg greater than the Theoretical Critical Vacuum shown above.

²The Critical Orifice Coefficient, K_c, must be entered in English units, (ft³/min)^{1/2}/(in.²Hg/min).

Calibration Data										
Run Time		Metering Console				Critical Orifice				
EIapsed	DGM Orifice	Volume	Volume	Outlet Temp	Outlet Temp	Serial	Coefficient	Amb Temp	Amb Temp	Actual
(h:m)	ΔH	Initial	Final	Initial	Final	Number	K _c	Initial	Final	Vacuum
min	in H ₂ O	ft ³	ft ³	°F	°F		see above ²	°F	°F	in Hg
23.0	3.3	976.500	989.930	74	76	OX73	0.7780	74	74	14
10.0	1.9	954.220	961.870	70	72	OX63	0.5905	72	73	15
18.0	1.1	5.500	15.990	76	76	OX55	0.4455	74	75	17
12.0	0.7	19.700	25.100	76	76	OX48	0.3451	75	75	18
32.0	0.3	31.800	41.390	76	76	OX40	0.2303	75	76	20

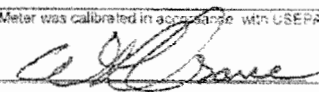
Standardized Data				Results				
Dry Gas Meter		Critical Orifice		Calibration Factor		Dry Gas Meter		
Flowrate	Flowrate	Flowrate	Flowrate	Value	Variation	Std & Corr	0.75 SCFM	Variation
(ft ³ /min)	(ft ³ /min)	(ft ³ /min)	(ft ³ /min)	(Y)	(ΔY)	(ft ³ /min)	(ft ³ /min)	(ft ³ /min)
ccm	ccm	ccm	ccm			ccm	in H ₂ O	(ΔH ₂ O)
22.793	0.991	22.650	0.985	0.994	-0.008	0.985	1.879	-0.016
7.472	0.747	7.485	0.748	1.002	0.000	0.748	1.874	-0.022
10.130	0.563	10.145	0.564	1.002	-0.001	0.564	1.880	-0.008
5.209	0.434	5.237	0.436	1.005	0.003	0.436	1.914	0.018
9.242	0.289	9.315	0.291	1.008	0.006	0.291	1.922	0.027
				1.002	Y Average		1.895	ΔH ₂ O Average

04L-MASTERMETER-WORKBOOK-2001-REV1

Note: For Calibration Factor Y, the ratio of the reading of the calibration meter to the dry gas meter, acceptable tolerance of individual values from the average is ±0.01.

I certify that the above Dry Gas Meter was calibrated in accordance with USEPA Methods, CFR Title 40, Part 60, Appendix A-3, Method 5, 16.2.3

Signature



Date

12-11-12

ARI Environmental, Inc.
 Gas Meter Thermometer Calibration Data Form
 Pre -Test



Meter Box: 808024
 Calibrator: B. Crane
 Date: 12/11/2012
 Barometric: 29.25
 Ambient Temp: 70

Reference Thermometer: Altek Thermocouple Source

CAL-MASTERMETER-WORKBOOK-203T-REV1

Reference Temperature Altek	Thermometer Temperature Inlet	Difference (%) mean Inlet	Thermometer Temperature Outlet	Difference (%) mean Outlet	Thermometer Temperature Probe	Difference (%) mean Probe
0	NA		0	0.00	0	0.00
100			99	-0.18	99	-0.18
200			201	0.15	200	0.00
300			301	0.13	301	0.13
400			397	-0.35	397	-0.35
500			498	-0.21	498	-0.21

Temperature Altek	Temperature Filter	(%) mean Filter	Temperature Exit	(%) mean Exit	Temperature Aux	(%) mean Aux
0	0	0.00	0	0.00	0	0.00
100	99	-0.18	99	-0.18	99	-0.18
200	201	0.15	200	0.00	201	0.15
300	300	0.00	301	0.13	301	0.13
400	397	-0.35	397	-0.35	397	-0.35
500	498	-0.21	498	-0.21	498	-0.21

Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
0	0	0.00
200	201	0.15
400	397	-0.35
600	599	-0.09
800	801	0.08
1000	1000	0.00

Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
1200	1198	-0.12
1400	1396	-0.22
1600	1599	-0.05
1800	1797	-0.13

Revised 10/03

**APEX INSTRUMENTS METHOD 5 POST-TEST CONSOLE CALIBRATION
USING CALIBRATED CRITICAL ORIFICES
3-POINT ENGLISH UNITS**

Meter Console Information	
Console Model Number	MC522
Console Serial Number	808024
DGM Model Number	MS-4
DGM Serial Number	1502218.00

Calibration Conditions			
Date	Time	23-Sep-13	3:30
Barometric Pressure		29.4	in Hg
Theoretical Critical Vacuum ¹		13.9	in Hg
Calibration Technician		B. Crane	

Factors/Conversions		
Std Temp	528	°R
Std Press	29.92	in Hg
K _c	17.647	oR/in Hg

¹For valid test results, the Actual Vacuum should be 1 to 2 in. Hg greater than the Theoretical Critical Vacuum shown above.

²The Critical Orifice Coefficient, K', must be entered in English units, (ft³•°R^{1/2})/(in.Hg•min).

Calibration Data										
Run Time	Metering Console					Critical Orifice				
Elapsed	DGM Orifice ΔH	Volume Initial	Volume Final	Outlet Temp Initial	Outlet Temp Final	Serial Number	Coefficient	Amb Temp Initial	Amb Temp Final	Actual Vacuum
(t)	(P _m)	(V _m)	(V _m)	(t _m)	(t _m)		K'	(t _{amb})	(t _{amb})	
min	in H ₂ O	cubic feet	cubic feet	°F	°F		see above ²	°F	°F	in Hg
12.0	1.9	0.700	9.930	74	75	OX63	0.5894	75	75	16
10.0	1.9	9.930	17.670	75	76	OX63	0.5894	75	73	16
17.0	1.9	17.670	30.840	76	77	OX63	0.5894	73	76	16

Results								
Standardized Data				Dry Gas Meter				
Dry Gas Meter		Critical Orifice		Calibration Factor		Flowrate	ΔH @	
(V _{master})	(Q _{master})	(V _{crit})	(Q _{crit})	Value	Variation	Std & Corr	0.75 SCFM	Variation
cubic feet	cfm	cubic feet	cfm	(Y)	(ΔY)	(Q _{master(corr)})	(ΔH@)	(ΔΔH@)
						cfm	in H ₂ O	
9.002	0.750	8.980	0.749	0.999	0.002	0.749	1.867	0.005
7.535	0.753	7.499	0.750	0.995	-0.001	0.750	1.860	-0.002
12.797	0.753	12.742	0.750	0.996	-0.001	0.750	1.859	-0.003
Pretest Gamma	1.002	% Deviation	0.5	0.997	Y Average		1.862	ΔH@ Average

CAL-MASTERMETER-WORKBOOK-203T-REV 1

Note: For Calibration Factor Y, the ratio of the reading of the calibration meter to the dry gas meter, acceptable tolerance of individual values from the average is ±0.02

I certify that the above Dry Gas Meter was calibrated in accordance with USEPA Methods, CFR Title 40, Part 60, Appendix A-3, Method 5, 16.2.3

Signature

B. Crane

Date

9-23-13

ARI Environmental, Inc.
 Gas Meter Thermometer Calibration Data Form
 Post-Test



Meter Box: 808024
 Calibrator: B.Crane
 Date: 9/23/2013
 Barometric: 29.4
 Ambient Temp: 74

Reference Thermometer: Atek Thermocouple Source

CAL-MASTERMETER-WORKBOOK-203T-REV1

Reference Temperature Atek	Thermometer Temperature Inlet	Difference (%) mean Inlet	Thermometer Temperature Outlet	Difference (%) mean Outlet	Thermometer Temperature Probe	Difference (%) mean Probe
0	NA		2	0.43	2	0.43
100			99	-0.18	99	-0.18
200			203	0.45	203	0.45
300			301	0.13	301	0.13
400			399	-0.12	399	-0.12
500			498	-0.21	498	-0.21

Reference Temperature Atek	Thermometer Temperature Filter	Difference (%) mean Filter	Thermometer Temperature Exit	Difference (%) mean Exit	Thermometer Temperature Aux	Difference (%) mean Aux
0	2	0.43	2	0.43	2	0.43
100	99	-0.18	99	-0.18	99	-0.18
200	203	0.45	203	0.45	203	0.45
300	301	0.13	301	0.13	301	0.13
400	399	-0.12	399	-0.12	399	-0.12
500	498	-0.21	498	-0.21	498	-0.21

Reference Temperature Atek	Thermometer Temperature Stack	Difference (%) mean Stack
0	2	0.43
200	203	0.45
400	399	-0.12
600	601	0.09
800	802	0.16
1000	1002	0.14

Reference Temperature Atek	Thermometer Temperature Stack	Difference (%) mean Stack
1200	1199	-0.06
1400	1397	-0.16
1600	1600	0.00
1800	1798	-0.09

**APEX INSTRUMENTS METHOD 5 PRE-TEST CONSOLE CALIBRATION
USING CALIBRATED CRITICAL ORIFICES
5-POINT ENGLISH UNITS**

Meter Console Information	
Console Model Number	MC522
Console Serial Number	611209
DGM Model Number	MS4
DGM Serial Number	DGM971831

Calibration Conditions			
Date	Time	26-Nov-12	4:00
Barometric Pressure		29.5	in Hg
Theoretical Critical Vacuum ¹		13.9	in Hg
Calibration Technician		B. Crane	

Factors/Conversions		
Std Temp	528	°R
Std Press	29.92	in Hg
K ₁	17.647	ccR/in Hg

¹For valid test results, the Actual Vacuum should be 1 to 2 in. Hg greater than the Theoretical Critical Vacuum shown above.

²The Critical Orifice Coefficient, K', must be entered in English units, (ft³*R^{1/2})/(in.Hg*min).

Calibration Data										
Run Time	Metering Console				Outlet Temp		Critical Orifice			
Elapsed	DGM Orifice	Volume	Volume	Outlet Temp	Outlet Temp	Serial	Coefficient	Amb Temp	Amb Temp	Actual
(@)	ΔH	Initial	Final	Initial	Final	Number	K'	Initial	Final	Vacuum
min	(P _{act})	(V _{in})	(V _{out})	(t _{in})	(t _{out})		see above ²	(t _{amb})	(t _{amb})	in Hg
	in H ₂ O	cubic feet	cubic feet	°F	°F			°F	°F	
10.0	3.4	260.700	271.130	78	79	OX73	0.7790	73	73	15
12.0	1.9	230.400	239.850	75	76	OX63	0.5905	73	74	18
10.0	1.1	280.100	286.020	78	78	OX58	0.4455	74	74	20
14.0	0.6	307.310	313.670	74	74	OX48	0.3451	74	74	22
18.0	0.3	339.400	344.850	77	78	OX40	0.2303	76	76	23

Results								
Standardized Data				Dry Gas Meter				
Dry Gas Meter		Critical Orifice		Calibration Factor		Flowrate	ΔH @	
(V _{avg})	(Q _{avg})	(V _{cr})	(Q _{cr})	Value	Variation	Std & Corr	0.75 SCFM	Variation
cubic feet	cfm	cubic feet	cfm	(Y)	(ΔY)	(Q _{std})	(ΔH@)	(ΔΔH@)
						cfm	in H ₂ O	
10.179	1.018	9.951	0.995	0.978	-0.011	0.995	1.902	0.082
9.240	0.770	9.059	0.755	0.980	-0.005	0.755	1.844	0.023
5.750	0.575	5.693	0.569	0.990	0.002	0.569	1.851	0.040
6.216	0.444	6.174	0.441	0.993	0.005	0.441	1.785	-0.035
5.287	0.294	5.287	0.294	1.000	0.012	0.294	1.710	-0.110
				0.988	Y Average		1.820	ΔH@ Average

CAL-MASTERMETER-WORKBOOK-2011-REV1

Note: For Calibration Factor Y, the ratio of the reading of the calibration meter to the dry gas meter, acceptable tolerance of individual values from the average is ±0.02.

I certify that the above Dry Gas Meter was calibrated in accordance with USEPA Methods, CFR Title 40, Part 60, Appendix A-3, Method 5, 16.2.3

Signature B. Crane Date 11-26-12

ARI Environmental, Inc.
 Gas Meter Thermometer Calibration Data Form
 Pre -Test



Meter Box: 611209
 Calibrator: B. Crane
 Date: 11/26/2012
 Barometric: 29.53
 Ambient Temp: 73

Reference Thermometer: Altek Thermocouple Source

CAL-MASTERMETER-WORKBOOK-203T-REV1

Reference Temperature Altek	Thermometer Temperature Inlet	Difference (%) mean Inlet	Thermometer Temperature Outlet	Difference (%) mean Outlet	Thermometer Temperature Probe	Difference (%) mean Probe
0	0	0.00	0	0.00	0	0.00
100	98	-0.36	98	-0.36	98	-0.36
200	200	0.00	200	0.00	200	0.00
300	300	0.00	300	0.00	300	0.00
400	396	-0.47	396	-0.47	396	-0.47
500	497	-0.31	497	-0.31	497	-0.31

Temperature Altek	Temperature Filter	(%) mean Filter	Temperature Exit	(%) mean Exit	Temperature Aux	(%) mean Aux
0	0	0.00	0	0.00	0	0.00
100	98	-0.36	98	-0.36	98	-0.36
200	200	0.00	200	0.00	200	0.00
300	300	0.00	300	0.00	300	0.00
400	396	-0.47	396	-0.47	396	-0.47
500	497	-0.31	497	-0.31	497	-0.31

Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
0	0	0.00
200	200	0.00
400	396	-0.47
600	599	-0.09
800	800	0.00
1000	1000	0.00

Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
1200	1197	-0.18
1400	1396	-0.22
1600	1599	-0.05
1800	1797	-0.13

Revised 10/03

**APEX INSTRUMENTS METHOD 5 POST-TEST CONSOLE CALIBRATION
USING CALIBRATED CRITICAL ORIFICES
3-POINT ENGLISH UNITS**

Meter Console Information	
Console Model Number	MC522
Console Serial Number	611209
DGM Model Number	MS-4
DGM Serial Number	971831.00

Calibration Conditions			
Date	Time	24-Sep-13	9:30
Barometric Pressure		29.3	in Hg
Theoretical Critical Vacuum ¹		13.8	in Hg
Calibration Technician		B. Crane	

Factors/Conversions		
Std Temp	528	^o R
Std Press	29.92	in Hg
K _t	17.647	oR/in Hg

¹For valid test results, the Actual Vacuum should be 1 to 2 in. Hg greater than the Theoretical Critical Vacuum shown above.

²The Critical Orifice Coefficient, K', must be entered in English units, (ft³*R^{1.5})/(in.Hg*min).

Calibration Data										
Run Time	Metering Console					Critical Orifice				
Elapsed	DGM Orifice	Volume	Volume	Outlet Temp	Outlet Temp	Serial	Coefficient	Amb Temp	Amb Temp	Actual
(θ)	ΔH	Initial	Final	Initial	Final	Number	K'	Initial	Final	Vacuum
(θ)	(P _m)	(V _m)	(V _{ref})	(t _m)	(t _{ref})		see above ²	(t _{amb})	(t _{amb})	in Hg
min	in H ₂ O	cubic feet	cubic feet	^o F	^o F			^o F	^o F	
11.0	1.9	231.200	239.810	66	69	OX63	0.5894	70	71	18
13.0	1.9	239.810	250.020	69	71	OX63	0.5894	71	72	18
10.0	1.9	250.020	257.880	71	72	OX63	0.5894	72	72	18

Results								
Standardized Data				Dry Gas Meter				
Dry Gas Meter		Critical Orifice		Calibration Factor		Flowrate	ΔH @	
(V _{avg})	(Q _{avg})	(V _{cr})	(Q _{cr})	Value	Variation	Std & Corr	0.75 SCFM	Variation
(cubic feet)	(cfm)	(cubic feet)	(cfm)	(Y)	(ΔY)	(Q _{cr(0.75scfm)})	(ΔH@)	(ΔΔH@)
						(cfm)	(in H ₂ O)	
8.488	0.772	8.256	0.751	0.973	-0.001	0.751	1.881	0.005
10.018	0.771	9.748	0.750	0.973	0.000	0.750	1.875	-0.001
7.691	0.769	7.495	0.749	0.975	0.001	0.749	1.872	-0.004
Pretest Gamma	0.988	% Deviation	1.5	0.973	Y Average		1.876	ΔH@ Average

Note: For Calibration Factor Y, the ratio of the reading of the calibration meter to the dry gas meter, acceptable tolerance of individual values from the average is +/-0.02.

I certify that the above Dry Gas Meter was calibrated in accordance with USEPA Methods, CFR Title 40, Part 60, Appendix A-3, Method 5, 16.2.3

Signature *B. Crane* Date 9.24.13

ARI Environmental, Inc.
 Gas Meter Thermometer Calibration Data Form
 Post-Test



Meter Box: 611209
 Calibrator: B. Crane
 Date: 9/24/2013
 Barometric: 29.33
 Ambient Temp: 70

Reference Thermometer: Altek Thermocouple Source

CAL-MASTERMETER-WORKBOOK-203T-REV1

Reference Temperature Altek	Thermometer Temperature Inlet	Difference (%) mean Inlet	Thermometer Temperature Outlet	Difference (%) mean Outlet	Thermometer Temperature Probe	Difference (%) mean Probe
0	1	0.22	1	0.22	1	0.22
100	98	-0.36	98	-0.36	98	-0.36
200	202	0.30	202	0.30	202	0.30
300	300	0.00	300	0.00	300	0.00
400	398	-0.23	398	-0.23	398	-0.23
500	497	-0.31	497	-0.31	497	-0.31

Reference Temperature Altek	Thermometer Temperature Filter	Difference (%) mean Filter	Thermometer Temperature Exit	Difference (%) mean Exit	Thermometer Temperature Aux	Difference (%) mean Aux
0	1	0.22	1	0.22	1	0.22
100	97	-0.54	98	-0.36	97	-0.54
200	201	0.15	201	0.15	201	0.15
300	300	0.00	299	-0.13	300	0.00
400	397	-0.35	397	-0.35	397	-0.35
500	497	-0.31	497	-0.31	497	-0.31

Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
0	1	0.22
200	202	0.30
400	398	-0.23
600	601	0.09
800	802	0.16
1000	1001	0.07

Reference Temperature Altek	Thermometer Temperature Stack	Difference (%) mean Stack
1200	1199	-0.06
1400	1397	-0.16
1600	1601	0.05
1800	1798	-0.09

Revised 10/03

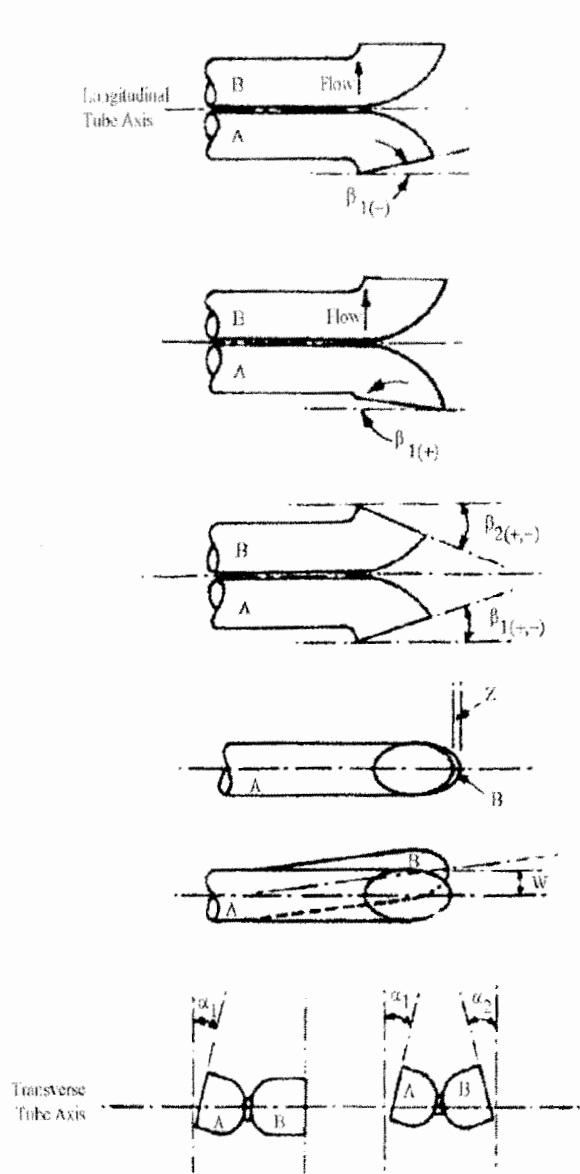
pitot calibration

Pitot Tube Inspection Data

Client Name: _____

Date: Pre-Sample
10/27/2012

Date: Post-Sample
10/4/2013



Y	level?	Y
N	obstructions?	N
N	damaged?	N
0	$-10^\circ < \alpha_1 < +10^\circ$	0
1	$-10^\circ < \alpha_2 < +10^\circ$	1
2	$-5^\circ < \beta_1 < +5^\circ$	2
1	$-5^\circ < \beta_2 < +5^\circ$	0
0	γ	1
0	θ	0
0.940	A	0.94
0.470	$0.39375 < P_A < 0.5625$	0.470
0.470	$0.39375 < P_B < 0.5625$	0.470
0.375	$0.1875 \leq D_i \leq 0.375$	0.375
0.000	$A \tan \gamma < 0.125''$	0.016
0.00000	$A \tan \theta < 0.03125''$	0.00000
TRUE	$P_A = P_B \pm 0.063$	TRUE
PASS	PASS/FAIL	PASS

Comments: 5' effective length s-type pitot tube with 3/8" tips and K-type thermocouple attached to heated M5 probe.

Pitot tube/probe number 654 meets or exceeds all specifications and criteria and/or applicable design features (per 40CFR60 Appendix A; Method 2) and is hereby assigned a pitot tube calibration factor of 0.84.

Signature: _____
Date: _____

W. R. Lane
10.4.13

**ARI Environmental Inc.
Thermocouple Calibration Data Form**



Calibrator: B. Crane
 Thermocouple ID. 654
 Date: **pretest** **posttest**
 10/27/2012 10/4/2013
 Barometric: 29.48 29.27
 Reference Thermometer = Mercury in glass

	Reference Point Number	Source	Reference Thermometer Temperature	Meter Readout Temperature	Difference (%)
Pre-Test	T.C	Ice Water	32.0	32.1	-0.02
		Ambient	67.3	68.3	-0.19
		Heat Source	300.0	296.5	0.46
Post-Test	T.C	Ice Water	32.0	32.0	0.00
		Ambient	72.2	72.6	-0.08
		Heat Source	294.5	295.0	-0.07

$$a \text{ (temp. diff.)} = (\text{ref. temp.} + 460) - (\text{Thermo. temp.} + 460) / (\text{ref. temp.} + 460) \times 100$$

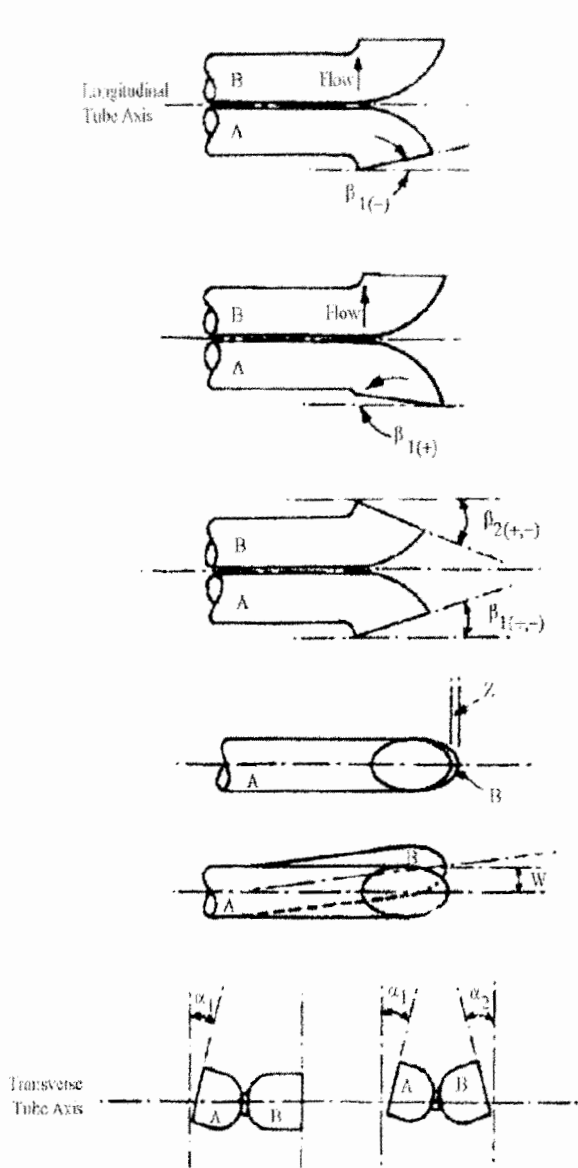
Where $-1.5 < a < 1.5$

Pitot Tube Inspection Data

Client Name: _____

Date: 1/9/2013

Date: 10/4/2013



Y	level?	Y
N	obstructions?	N
N	damaged?	N
1	$-10^\circ < \alpha_1 < +10^\circ$	0
0	$-10^\circ < \alpha_2 < +10^\circ$	0
1	$-5^\circ < \beta_1 < +5^\circ$	0
1	$-5^\circ < \beta_2 < +5^\circ$	1
0	γ	1
1	θ	1
0.940	A	0.93
0.470	$0.39375 < P_A < 0.5625$	0.470
0.470	$0.39375 < P_B < 0.5625$	0.460
0.375	$0.1875 \leq D_t \leq 0.375$	0.375
0.000	$A \tan \gamma < 0.125''$	0.016
0.01641	$A \tan \theta < 0.03125''$	0.01623
TRUE	$P_A = P_B \pm 0.063$	TRUE
PASS	PASS/FAIL	PASS

Comments: 5' effective length pitot tube assembly, 3/8" tips, K-type thermocouple, attached to heated M5 probe.

Pitot tube/probe number 655 meets or exceeds all specifications and criteria and/or applicable design features (per 40CFR60 Appendix A; Method 2) and is hereby assigned a pitot tube calibration factor of 0.84.

Signature: _____
Date: _____

[Handwritten Signature]
10.4.13

**ARI Environmental Inc.
Thermocouple Calibration Data Form**



Calibrator: B. Crane
Thermocouple ID: 655
Date: **pretest** **posttest**
 1/9/2013 10/4/2013
Barometric: 29.41 29.27
Reference Thermometer = Mercury in glass

	Reference Point Number	Source	Reference Thermometer Temperature	Meter Readout Temperature	
Pre-Test	T.C	Ice Water	32.0	32.1	-0.02
		Ambient	67.0	65.7	0.25
		Heat Source	300.0	298.1	0.25
Post-Test	T.C	Ice Water	32.0	32.1	-0.02
		Ambient	71.9	72.4	-0.09
		Heat Source	292.8	290.9	0.25

$$a \text{ (temp. diff.)} = (\text{ref. temp.} + 460) - (\text{Thermo. temp.} + 460) / (\text{ref. temp.} + 460) \times 100$$

Where $-1.5 < a < 1.5$



SAMPLING NOZZLE INSPECTION AND MEASUREMENT

Date: 9/17/13

Nozzle Clean: N

Nozzle ID: (2) 0.188 glass new

Nozzle Undamaged: N

Nozzle Type: glass

Absent of Nicks or Dents: N

Inspected By: RB

Leading Edge Sharp: N

Nozzle Diameter			ΔD (inches)	D_{avg} (inches)
D_1 (inches)	D_2 (inches)	D_3 (inches)		
0.187	0.187	0.187	0.000	0.187
0.188	0.188	0.188	0.000	0.188

where:

$D_{1,2,3}$ = three different nozzle diameter measurements, (inches); each diameter must be measured to within 0.001 inches

ΔD = maximum difference between any two diameters, (inches); $\Delta D \leq 0.004$ inches

D_{avg} = average of D_1 , D_2 , and D_3 , (inches)



H. Kramer & Company: Chicago, IL
North and South Baghouse Stacks
Test Dates: 9/17 - 9/20/13

APPENDIX F

Test Program Qualifications



Test Program Qualifications

ARI Environmental's offices in Wauconda, Illinois; Newport, Delaware and Pasadena, Texas specialize in conducting stack emission, fugitive leak detection, ambient air and in-plant OSHA type testing for industrial clients.

ARI is organized so that its facilities and resources meet the requirements of ASTM D7036, Standard Practice for Competence of Air Emission Testing Bodies. ARI's laboratories in Wauconda, Illinois and Pasadena, Texas hold NELAP primary accreditation with the Texas Commission on Environmental Quality (Certificate No. T104704428-12-4), NELAP accreditation with the New Jersey Department of Environmental Protection (Certificate No. IL007), and NELAP/State accreditation with the Louisiana Department of Environmental Quality (Certificate No. 02010). ARI is also registered with the Pennsylvania Laboratory Accreditation Program (Registration No. 68-05220).

During the past 30 years, ARI personnel have conducted over 5,000 separate stack emission tests for a variety of industrial clients throughout North America for the determination of degree of source compliance and to yield emissions data and control equipment performance data for in-house engineering purposes.

ARI presently has over 80 trained personnel for conducting source emission sampling, fugitive leak detection monitoring, ambient air monitoring and OSHA sampling programs. All test programs are supervised and conducted by onsite Qualified Individuals (QI) and/or Qualified Source Testing Individuals (QSTI) pursuant to ASTM D7036.

The key personnel involved in the test program were as follows:

Larry Goldfine

Mr. Goldfine is President of ARI Environmental, Inc. Mr. Goldfine has accumulated extensive experience since 1973 in stack emission testing, continuous emission monitor certification testing and quality assurance programs, RCRA trial burn tests, fugitive VOC monitoring, ambient air monitoring, PSD modeling, OSHA monitoring, sampling and analyses for toxic pollutants, and regulatory policy and enforcement activities.

His extensive source sampling experience includes personally conducting over 2,500 source tests for refineries, bulk gasoline terminals, chemical plants, hazardous waste incinerators, toxic waste landfills, power plants, cement plants, pharmaceutical production facilities, iron and steel mills, etc. He is also certified by the Source Evaluation Society (SES) as a QSTI pursuant to the requirements of ASTM D7036-04.

Steven Flaherty

Mr. Flaherty is a Senior Project Manager with ARI. His 11 years of experience includes emission compliance and CEM certification testing for a wide variety of industries including petrochemical, steel mills, electric utilities, cement plants, asphalt plants and general manufacturing plants. Mr. Flaherty is presently certified as a QSTI by the SES pursuant to the requirements of ASTM D7036-04.

Jeff Goldfine

Mr. Goldfine is a Project Manager with ARI. His 7 years of experience includes emission compliance and CEM certification testing for a wide variety of industries including petrochemical, steel mills, electric utilities, cement plants, asphalt plants and general manufacturing plants. Mr. Goldfine is presently certified as a QSTI by the SES pursuant to the requirements of ASTM D7036-04.



Test Program Qualifications

Robert Burton

Mr. Burton is a field technician specializing in sampling equipment preparation, maintenance and calibration, equipment setup, field sampling, sample recovery and post-test equipment clean up. Mr. Burton has 6 years of experience in conducting various source emission test programs. Mr. Burton is presently certified as a QI by the SES pursuant to the requirements of ASTM D7036-04.

Tim Martch

Mr. Martch is a field technician specializing in sampling equipment preparation, maintenance and calibration, equipment setup, field sampling, sample recovery and post-test equipment clean up.

SOURCE EVALUATION SOCIETY



Qualified Source Testing Individual

LET IT BE KNOWN THAT

LARRY GOLDFINE

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED
EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES
ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR

**MANUAL GAS VOLUME MEASUREMENTS AND ISOKINETIC PARTICULATE
SAMPLING METHODS**

ISSUED THIS 30TH DAY OF SEPTEMBER 2008 AND EFFECTIVE UNTIL SEPTEMBER 29TH, 2013

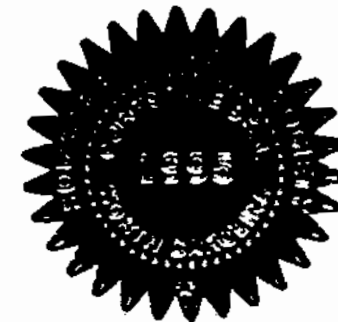
Peter R. Westlin, QSTI/QSTO Review Board

Peter S. Pakalnis, QSTI/QSTO Review Board

C. David Bagwell, QSTI/QSTO Review Board

John R. Smith, QSTI/QSTO Review Board

APPLICATION
NO.
2008-198



SOURCE EVALUATION SOCIETY



Qualified Source Testing Individual

LET IT BE KNOWN THAT


LARRY GOLDFINE

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED
EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES
ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR

MANUAL GASEOUS POLLUTANTS SOURCE SAMPLING METHODS

ISSUED THIS 30TH DAY OF SEPTEMBER 2008 AND EFFECTIVE UNTIL SEPTEMBER 29TH, 2013

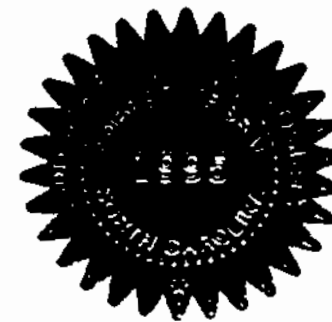

Peter R. Wasilfn, QSTI/QSTO Review Board


C. David Bagwell, QSTI/QSTO Review Board

APPLICATION
NO.
2008-198


Peter S. Pakalnis, QSTI/QSTO Review Board


John R. Smith, QSTI/QSTO Review Board



SOURCE EVALUATION SOCIETY



Qualified Source Testing Individual

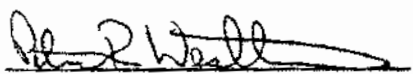
LET IT BE KNOWN THAT

LARRY GOLDFINE

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR

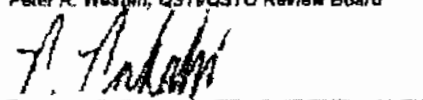
GASEOUS POLLUTANTS INSTRUMENTAL SAMPLING METHODS

ISSUED THIS 30TH DAY OF SEPTEMBER 2008 AND EFFECTIVE UNTIL SEPTEMBER 29TH, 2013

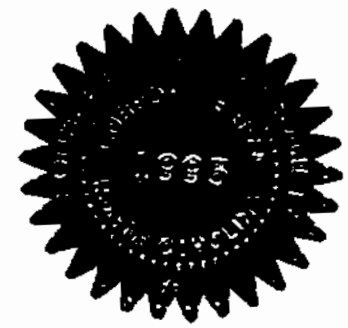

Peter R. Westlin, QSTVQSTO Review Board


C. David Bagwell, QSTVQSTO Review Board

APPLICATION
NO.
2008-198


Peter S. Pakalnis, QSTVQSTO Review Board


John R. Smith, QSTVQSTO Review Board



SOURCE EVALUATION SOCIETY



Qualified Source Testing Individual

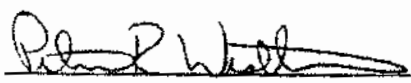
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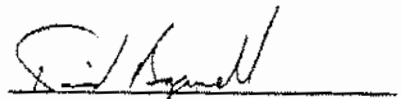
STEVEN M. FLAHERTY

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR


MANUAL GAS VOLUME MEASUREMENTS AND ISOKINETIC PARTICULATE SAMPLING METHODS

ISSUED THIS 26TH DAY OF NOVEMBER 2008 AND EFFECTIVE UNTIL NOVEMBER 25TH, 2013

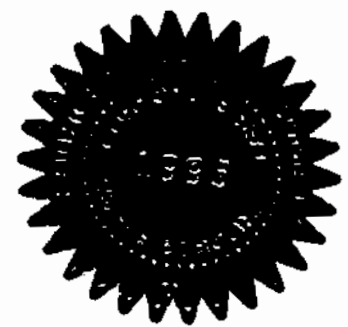

Peter R. Westlin, QSTI/QSTO Review Board


C. David Bagwell, QSTI/QSTO Review Board

APPLICATION
NO.
2008-237


Peter S. Pekainis, QSTI/QSTO Review Board


John R. Smith, QSTI/QSTO Review Board



SOURCE EVALUATION SOCIETY



Qualified Source Testing Individual


LET IT BE KNOWN THAT


STEVEN M. FLAHERTY

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR

MANUAL GASEOUS POLLUTANTS SOURCE SAMPLING METHODS

ISSUED THIS 26TH DAY OF NOVEMBER 2008 AND EFFECTIVE UNTIL NOVEMBER 25TH, 2013

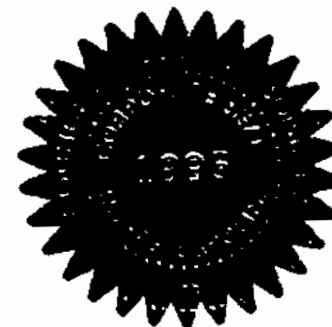

Peter R. Westlin, QSTI/QSTO Review Board


C. David Bagwell, QSTI/QSTO Review Board

APPLICATION
NO.
2008-237


Peter S. Pakalnis, QSTI/QSTO Review Board


John R. Smith, QSTI/QSTO Review Board



SOURCE EVALUATION SOCIETY



Qualified Source Testing Individual

LET IT BE KNOWN THAT

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GASEOUS POLLUTANTS INSTRUMENTAL SAMPLING METHODS

ISSUED THIS 26TH DAY OF NOVEMBER 2008 AND EFFECTIVE UNTIL NOVEMBER 25TH, 2013

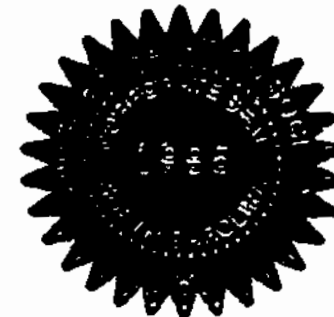
Peter R. Westlin, QSTV/QSTO Review Board

C. David Bagwell, QSTV/QSTO Review Board

Peter S. Pakalins, QSTV/QSTO Review Board

John R. Smith, QSTV/QSTO Review Board

APPLICATION
NO.
2008-237



SOURCE EVALUATION SOCIETY



Qualified Source Testing Individual

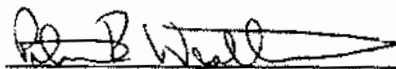
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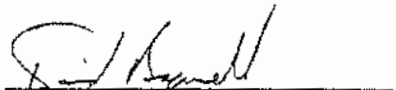
STEVEN M. FLAHERTY

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR

HAZARDOUS METALS MEASUREMENT SAMPLING METHODS

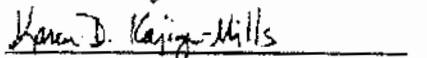
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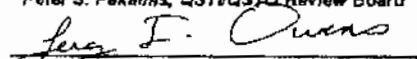

Peter R. Wastlin, QSTI/QSTO Review Board

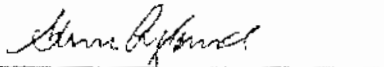

C. David Bagwell, QSTI/QSTO Review Board

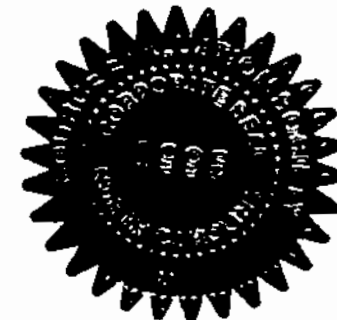
APPLICATION
NO.
2008-237


Peter S. Pakalnis, QSTI/QSTO Review Board


Karen D. Kajlya-Mills, QSTI/QSTO Review Board


LeRoy Owens, QSTI/QSTO Review Board


Glenn C. England, QSTI/QSTO Review Board



SOURCE EVALUATION SOCIETY



Qualified Source Testing Individual

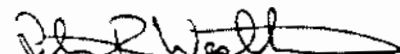
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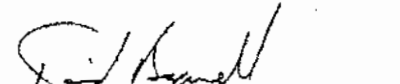
JEFF S. GOLDFINE

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED
EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES
ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR

**MANUAL GAS VOLUME MEASUREMENTS AND ISOKINETIC PARTICULATE
SAMPLING METHODS**

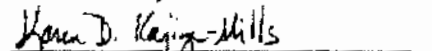
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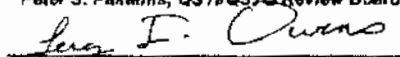

Peter R. Westlin, QST/QSTO Review Board


C. David Bagwell, QST/QSTO Review Board

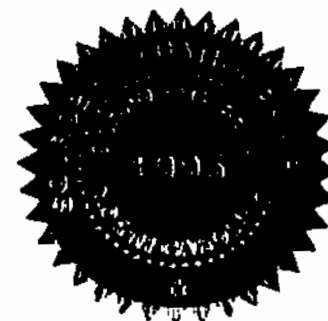
APPLICATION
NO.
2010-489


Peter S. Pakatins, QST/QSTO Review Board


Karen D. Kajha-Mills, QST/QSTO Review Board


LeRoy Owens, QST/QSTO Review Board


Glenn C. England, QST/QSTO Review Board



SOURCE EVALUATION SOCIETY



Qualified Source Testing Individual

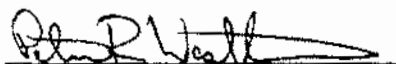
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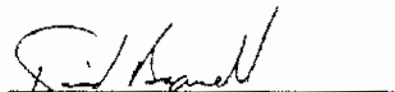
JEFF S. GOLDFINE

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR

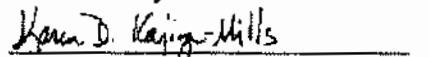
MANUAL GASEOUS POLLUTANTS SOURCE SAMPLING METHODS

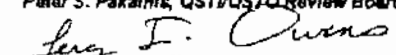
ISSUED THIS 16TH DAY OF NOVEMBER 2010 AND EFFECTIVE UNTIL NOVEMBER 15TH, 2015

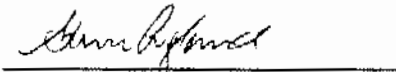

Peter R. Westlin, QST/QSTO Review Board


C. David Bagwey, QST/QSTO Review Board

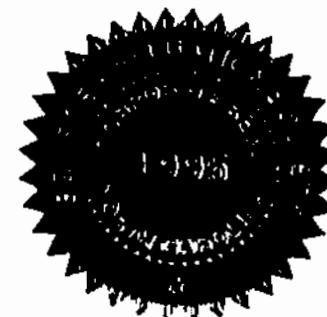

Peter S. Pakalnis, QST/QSTO Review Board


Karen D. Kajlya-Mills, QST/QSTO Review Board


LeRoy Owens, QST/QSTO Review Board


Glenn C. England, QST/QSTO Review Board

APPLICATION
NO.
2010-489



SOURCE EVALUATION SOCIETY



Qualified Source Testing Individual

LET IT BE KNOWN THAT

JEFF S. GOLDFINE

HAS SUCCESSFULLY PASSED A COMPREHENSIVE EXAMINATION AND SATISFIED EXPERIENCE REQUIREMENTS IN ACCORDANCE WITH THE GUIDELINES ISSUED BY THE SES QUALIFIED SOURCE TEST INDIVIDUAL REVIEW BOARD FOR

HAZARDOUS METALS MEASUREMENT SAMPLING METHODS

ISSUED THIS 29TH DAY OF NOVEMBER 2011 AND EFFECTIVE UNTIL NOVEMBER 28TH , 2016

Peter R. Westlin, QST/QSTO Review Board

C. David Bagwell, QST/QSTO Review Board

Peter S. Pokras, QST/QSTO Review Board

Karen D. Kajlya-Mills, QST/QSTO Review Board

LeRoy Owens, QST/QSTO Review Board

Glenn C. England, QST/QSTO Review Board

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